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(54) **Procaryotic carbonyl hydrolases, methods, DNA, vectors and transformed hosts for producing them, and detergent compositions containing them**

Prokaryotische Carbonyl-Hydrolasen, Verfahren, DNA, Vektoren und transformierte Wirte zu ihrer Herstellung und diese Hydrolasen enthaltende Detergenezusammensetzungen

Carbonyl-hydrolases procaryotiques, méthodes, ADN, vecteurs et hôtes transformés pour leur production, et compositions des détergents contenant les dites hydrolases

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(73) Proprietor: **GENENCOR INTERNATIONAL, INC.
South San Francisco, CA 94080 (US)**

(72) Inventors:
**, Bott, Richard Ray
Burlingame California 94010 (US)
, Ferrari, Eugenio**

Daly City California 94015 (US)
, Wells, James Allen
San Mateo California 94403 (US)
, Estell, David Aaron
Mountain View California 94043 (US)
, Henner, Dennis James
Pacifica California 94404 (US)

(74) Representative:

Armitage, Ian Michael et al
MEWBURN ELLIS
York House
23 Kingsway
London WC2B 6HP (GB)

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Description

BACKGROUND

[0001] This invention relates to the production and manipulation of proteins using recombinant techniques in suitable hosts. More specifically, the invention relates to the production of procaryotic proteases such as subtilisin and neutral protease using recombinant microbial host cells.

[0002] Various bacteria are known to secrete proteases at some stage in their life cycles. *Bacillus* species produce two major extracellular proteases, a neutral protease (a metalloprotease inhibited by EDTA) and an alkaline protease (or subtilisin, a serine endoprotease). Both generally are produced in greatest quantity after the exponential growth phase, when the culture enters stationary phase and begins the process of sporulation. The physiological role of these two proteases is not clear. They have been postulated to play a role in sporulation (J. Hoch, 1976, "Adv. Genet." 18: 69-98; P. Piggot *et al.*, 1976, "Bact. Rev." 40: 908-962; and F. Priest, 1977, "Bact. Rev." 41: 711-753), to be involved in the regulation of cell wall turnover (L. Jolliffe *et al.*, 1980, "J. Bact." 141: 1199-1208), and to be scavenger enzymes (Priest, *id.*). The regulation of expression of the protease genes is complex. They appear to be coordinately regulated in concert with sporulation, since mutants blocked in the early stages of sporulation exhibit reduced levels of both the alkaline and neutral protease. Additionally, a number of pleiotropic mutations exist which affect the level of expression of proteases and other secreted gene products, such as amylase and levansucrase (Priest, *id.*).

[0003] Subtilisin has found considerable utility in industrial and commercial applications (see U.S. Patent No. 3,623,957 and J. Millet, 1970, "J. Appl. Sect." 33: 207). For example, subtilisins and other proteases are commonly used in detergents to enable removal of protein-based stains. They also are used in food processing to accommodate the proteinaceous substances present in the food preparations to their desired impact on the composition.

[0004] Classical mutagenesis of bacteria with agents such as radiation or chemicals has produced a plethora of mutant strains exhibiting different properties with respect to the growth phase at which protease excretion occurs as well as the timing and activity levels of excreted protease. These strains, however, do not approach the ultimate potential of the organisms because the mutagenic process is essentially random, with tedious selection and screening required to identify organisms which even approach the desired characteristics. Further, these mutants are capable of reversion to the parent or wild-type strain. In such event the desirable property is lost. The probability of reversion is unknown when dealing with random mutagenesis since the type and site of mutation is unknown or poorly characterized. This introduces considerable uncertainty into the industrial process which is based on the enzyme-synthesizing bacterium. Finally, classical mutagenesis frequently couples a desirable phenotype, *e.g.*, low protease levels, with an undesirable character such as excessive premature cell lysis.

[0005] Special problems exist with respect to the proteases which are excreted by *Bacillus*. For one thing, since at least two such proteases exist, screening for the loss of only one is difficult. Additionally, the large number of pleiotropic mutations affecting both sporulation and protease production make the isolation of true protease mutations difficult.

[0006] Temperature sensitive mutants of the neutral protease gene have been obtained by conventional mutagenic techniques, and were used to map the position of the regulatory and structural gene in the *Bacillus subtilis* chromosome (H. Uehara *et al.*, 1979, "J. Bact." 139: 583-590). Additionally, a presumed nonsense mutation of the alkaline protease gene has been reported (C. Roitsch *et al.*, 1983, "J. Bact." 155: 145-152).

[0007] *Bacillus* temperature sensitive mutants have been isolated that produce inactive serine protease or greatly reduced levels of serine protease. These mutants, however, are asporogenous and show a reversion frequency to the wild-type of about from 10^{-7} to 10^{-8} (F. Priest, *id.* p. 719). These mutants are unsatisfactory for the recombinant production of heterologous proteins because asporogenous mutants tend to lyse earlier stages of their growth cycle in minimal medium than do sporogenic mutants, thereby prematurely releasing cellular contents (including intracellular proteases) into the culture supernatant. The possibility of reversion also is undesirable since wild-type revertants will contaminate the culture supernatant with excreted proteases.

[0008] *Bacillus* sp. have been proposed for the expression of heterologous proteins, but the presence of excreted proteases and the potential resulting hydrolysis of the desired product has retarded the commercial acceptance of *Bacillus* as a host for the expression of heterologous proteins. *Bacillus megaterium* mutants have been disclosed that are capable of sporulation and which do not express a sporulation-associated protease during growth phases. However, the assay employed did not exclude the presence of other proteases, and the protease in question is expressed during the sporulation phase (C. Loshon *et al.*, 1982, "J. Bact." 150: 303-311). This, of course, is the point at which heterologous protein would have accumulated in the culture and be vulnerable. It is desirable therefore to construct a *Bacillus* strain that is substantially free of extracellular neutral and alkaline protease during all phases of its growth cycle and which exhibits substantially normal sporulation characteristics. A need exists for non-revertible, otherwise normal protease deficient organisms that can then be transformed with high copy number plasmids for the expression of heterologous or homologous proteins.

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[0009] Enzymes having characteristics which vary from available stock are required. In particular, enzymes having enhanced oxidation stability will be useful in extending the shelf life and bleach compatibility of proteases used in laundry products. Similarly, reduced oxidation stability would be useful in industrial processes that require the rapid and efficient quenching of enzymatic activity.

[0010] Modifying the pH-activity profiles of an enzyme would be useful in making the enzymes more efficient in a wide variety of processes, e.g. broadening the pH-activity profile of a protease would produce an enzyme more suitable for both alkaline and neutral laundry products. Narrowing the profile, particularly when combined with tailored substrate specificity, would make enzymes in a mixture more compatible, as will be further described herein.

[0011] Mutations of procaryotic carbonyl hydrolases (principally proteases but including lipases) will facilitate preparation of a variety of different hydrolases, particularly those having other modified properties such as Km, Kcat, Km/Kcat ratio and substrate specificity. These enzymes can then be tailored for the particular substrate which is anticipated to be present, for example in the preparation of peptides or for hydrolytic processes such as laundry uses.

[0012] Chemical modification of enzymes is known. For example, see I. Svendsen, 1976, "Carlsberg Res. Commun." 41 (5): 237—291. These methods, however, suffer from the disadvantages of being dependent upon the presence of convenient amino acid residues, are frequently nonspecific in that they modify all accessible residues with common side chains, and are not capable of reaching inaccessible amino acid residues without further processing, e.g. denaturation, that is generally not completely reversible in reinstituting activity. To the extent that such methods have the objective of replacing one amino acid residue side chain for another side chain or equivalent functionality, then mutagenesis promises to supplant such methods.

[0013] Predetermined, site-directed mutagenesis of tRNA synthetase in which a cys residue is converted to serine has been reported (G. Winter *et al.*, 1982, "Nature" 299: 756—758; A. Wilkinson *et al.*, 1984, "Nature" 307: 187—188). This method is not practical for large scale mutagenesis. It is desirable therefore herein to have a convenient and rapid method for mutating DNA by saturation mutagenesis.

SUMMARY

[0014] According to one aspect of the present invention there is provided a process which comprises effecting a mutation in DNA encoding a *Bacillus subtilis* enzyme or its pre- or preproenzyme in one or more of the positions corresponding to Tyr—1, Asn+155, Tyr+104, Met+222, Gly+166, Gly+169, Glu+156, Ser+33, Phe+189, Tyr+217 and Ala+152 in *B. amyloliquefaciens* subtilisin or its pre- or prepro-enzyme, and

testing for a desired activity change in the enzyme resulting from said mutation.

[0015] Having thus identified a mutant subtilisin having a desired activity change, it can then be manufactured as required, and for example used in the production of a detergent composition.

[0016] According to another aspect of the present invention there is provided a process which comprises:

providing a DNA sequence encoding a *Bacillus subtilis* enzyme in which there has been made a mutation in one or more of the positions corresponding to Tyr—1, Asn+155, Tyr+104, Met+222, Gly+166, Gly+169, Glu+156, Ser+33, Phe+189, Tyr+217 and Ala+152 in *B. amyloliquefaciens* subtilisin or its pre- or prepro-enzyme,

transforming a host cell with the DNA so that the coding sequence will be expressed therein, and

testing for a desired activity change in the enzyme resulting from said mutation.

[0017] Having thus identified the desired mutant, a DNA sequence encoding it can be expressed in a recombinant host cell operably transformed therewith, to obtain the mutant subtilisin, pro- or preprosubtilisin, which can then be used for example in the production of a detergent composition.

[0018] A convenient method for saturation mutagenesis, thereby enabling the rapid and efficient generation of a plurality of mutations at any one site within the coding region of the subtilisin comprises:

(a) obtaining a DNA moiety encoding at least a portion of the precursor subtilisin;

(b) identifying a region within the moiety;

(c) substituting nucleotides for those already existing within the region in order to create at least one

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restriction enzyme site unique to the moiety, whereby unique restriction sites 5' and 3' to the identified region are made available such that neither alters the amino acids coded for by the region as expressed;

(d) synthesizing a plurality of oligonucleotides, the 5' and 3' ends of which each contain sequences capable of annealing to the restriction enzyme sites introduced in step (c) and which, when ligated to the moiety, are expressed as substitutions, deletions and/or insertions of at least one amino acid in or into said precursor hydrolase ;

(e) digesting the moiety of step (c) with restriction enzymes capable of cleaving the unique sites; and

(f) ligating each of the oligonucleotides of step (d) into the digested moiety of step (e) whereby a plurality of mutant DNA moieties are obtained.

[0019] By the foregoing method, which forms the subject of Divisional Application No. 87, or others known in the art, a mutation is introduced into isolated DNA encoding a procaryotic carbonyl hydrolase which, upon expression of the DNA, results in the substitution, deletion or insertion of at least one amino acid at a predetermined site in the hydrolase. This method is useful in creating mutants of wild type proteins (where the "precursor" protein is the wild type) or reverting mutants to the wild type (where the "precursor" is the mutant).

[0020] Mutant enzymes are recovered which exhibit oxidative stability and/or pH-activity profiles which differ from the precursor enzymes. Procaryotic carbonyl hydrolases having varied Km, Kcat, Kcat/Km ratio and substrate specificity also are provided herein.

[0021] The mutant enzymes obtained by the methods herein are combined in known fashion with surfactants or detergents to produce novel compositions useful in the laundry or other cleaning arts.

BRIEF DESCRIPTION OF THE DRAWINGS

[0022]

Figure 1 shows the sequence of a functional *B. amyloliquefaciens* subtilisin gene.

In Figure 1A, the entire functional sequence for *B. amyloliquefaciens*, including the promoter and ribosome binding site, are present on a 1.5 kb fragment of the *B. amyloliquefaciens* genome.

Figure 1B shows the nucleotide sequence of the coding strand, correlated with the amino acid sequence of the protein. Promoter (p) ribosome binding site (rbs) and termination (term) regions of the DNA sequence are also shown.

Figure 2 shows the results of replica nitrocellulose filters of purified positive clones probed with Pool 1 (Panel A) and Pool 2 (Panel B) respectively.

Figure 3 shows the restriction analysis of the subtilisin expression plasmid (pS4). pBS42 vector sequences (4.5 kb) are shown in solid while the insert sequence (4.4 kb) is shown dashed.

Figure 4 shows the results of SDS-PAGE performed on supernatants from cultures transformed with pBS42 and pS4.

Figure 5 shows the construction of the shuttle vector pBS42.

Figure 6 shows a restriction map for a sequence including the *B. subtilis* subtilisin gene.

Figure 7 is the sequence of a functional *B. subtilis* subtilisin gene.

Figure 8 demonstrates a construction method for obtaining a deletion mutant of a *B. subtilis* subtilisin gene.

Figure 9 discloses the restriction map for a *B. subtilis* neutral protease gene.

Figure 10 is the nucleotide sequence for a *B. subtilis* neutral protease gene.

Figure 11 demonstrates the construction of a vector containing a *B. subtilis* neutral protease gene.

Figures 12, 13 and 16 disclose embodiments of the mutagenesis technique provided herein.

Figure 14 shows the enhanced oxidation stability of a subtilisin mutant.

Figure 15 demonstrates a change in the pH-activity profile of a subtilisin mutant when compared to the wild type enzyme.

DETAILED DESCRIPTION

[0023] Prokaryotic carbonyl hydrolases are enzymes which hydrolyze compounds containing



bonds in which X is oxygen or nitrogen. They principally include hydrolases, e.g. lipases and peptide hydrolases, e.g. subtilisins or metalloproteases. Peptide hydrolases include α -aminoacylpeptide hydrolase, peptidylamino-acid hydrolase, acylamino hydrolase, serine carboxypeptidase, metallocarboxypeptidase, thiol proteinase, carboxylproteinase and metalloproteinase. Serine, metallo, thiol and acid proteases are included, as well as endo and exo-proteases.

[0024] Subtilisins are serine proteinases which generally act to cleave internal peptide bonds of proteins or peptides. Metalloproteases are exo- or endoproteases which require a metal ion cofactor for activity.

[0025] A number of naturally occurring mutants of subtilisin or neutral protease exist, and all may be employed with equal effect herein as sources for starting genetic material.

[0026] These enzymes and their genes may be obtained from many prokaryotic organisms. Suitable examples include gram negative organisms such as *E. coli* or *Pseudomonas* and gram positive bacteria such as *Micrococcus* or *Bacillus*.

[0027] The genes encoding the carbonyl hydrolase may be obtained in accord with the general method herein. As will be seen from the examples, this comprises synthesizing labeled probes having putative sequences encoding regions of the hydrolase of interest, preparing genomic libraries from organisms expressing the hydrolase, and screening the libraries for the gene of interest by hybridization to the probes. Positively hybridizing clones are then mapped and sequenced. The cloned genes are ligated into an expression vector (which also may be the cloning vector) with requisite regions for replication in the host, the plasmid transfected into a host for enzyme synthesis and the recombinant host cells cultured under conditions favoring enzyme synthesis, usually selection pressure such as is supplied by the presence of an antibiotic, the resistance to which is encoded by the vector. Culture under these conditions results in enzyme yields multifold greater than the wild type enzyme synthesis of the parent organism, even if it is the parent organism that is transformed.

[0028] "Expression vector" refers to a DNA construct containing a DNA sequence which is operably linked to a suitable control sequence capable of effecting the expression of said DNA in a suitable host. Such control sequences include a promoter to effect transcription, an optional operator sequence to control such transcription, a sequence encoding suitable mRNA ribosome binding sites, and sequences which control termination of transcription and translation. The vector may be a plasmid, a phage particle, or simply a potential genomic insert. Once transformed into a suitable host the vector may replicate and function independently of the host genome, or may, in some instances, integrate into the genome itself. In the present specification, "plasmid" and "vector" are sometimes used interchangeably as the plasmid is the most commonly used form of vector at present. However, the invention is intended to include such other forms of expression vectors which serve equivalent functions and which are, or become, known in the art.

[0029] "Recombinant host cells" refers to cells which have been transformed or transfected with vectors constructed using recombinant DNA techniques. As relevant to the present invention, recombinant host cells are those which produce prokaryotic carbonyl hydrolases in its various forms by virtue of having been transformed with expression vectors encoding these proteins. The recombinant host cells may or may not have produced a form of carbonyl hydrolase prior to transformation.

[0030] "Operably linked" when describing the relationship between two DNA regions simply means that they are functionally related to each other. For example, a presequence is operably linked to a peptide if it functions as a signal sequence, participating in the secretion of the mature form of the protein most probably involving cleavage of the signal sequence. A promoter is operably linked to a coding sequence if it controls the transcription of the sequence; a ribosome binding site is operably linked to a coding sequence if it is positioned so as to permit translation.

[0031] "Prohydrolase" refers to a hydrolase which contains additional N-terminal amino acid residues which render the enzyme inactive but, when removed, yield an enzyme. Many proteolytic enzymes are found in nature as translational

proenzyme products and, in the absence of post-translational products, are expressed in this fashion.

[0032] "Presequence" refers to a signal sequence of amino acids bound to the N-terminal portion of the hydrolase which may participate in the secretion of the hydrolase. Presequences also may be modified in the same fashion as is described here, including the introduction of predetermined mutations. When bound to a hydrolase, the subject protein becomes a "prehydrolase". Accordingly, relevant prehydrolase for the purposes herein are presubtilisin and preprosubtilisin. Prehydrolases are produced by deleting the "pro" sequence (or at least that portion of the pro sequence that maintains the enzyme in its inactive stage) from a prepro coding region, and then expressing the prehydrolase. In this way the organism excretes the active rather than proenzyme.

[0033] The cloned carbonyl hydrolase is used to transform a host cell in order to express the hydrolase. This will be of interest where the hydrolase has commercial use in its unmodified form, as for example subtilisin in laundry products as noted above. In the preferred embodiment the hydrolase gene is ligated into a high copy number plasmid. This plasmid replicates in hosts in the sense that it contains the well-known elements necessary for plasmid replication: a promoter operably linked to the gene in question (which may be supplied as the gene's own homologous promoter if it is recognized, i.e., transcribed, by the host), a transcription termination and polyadenylation region (necessary for stability of the mRNA transcribed by the host from the hydrolase gene) which is exogenous or is supplied by the endogenous terminator region of the hydrolase gene and, desirably, a selection gene such as an antibiotic resistance gene that enables continuous cultural maintenance of plasmid-infected host cells by growth in antibiotic-containing media. High copy number plasmids also contain an origin of replication for the host, thereby enabling large numbers of plasmids to be generated in the cytoplasm without chromosomal limitations. However, it is within the scope herein to integrate multiple copies of the hydrolase gene into host genome. This is facilitated by bacterial strains which are particularly susceptible to homologous recombination. The resulting host cells are termed recombinant host cells.

[0034] Once the carbonyl hydrolase gene has been cloned, a number of modifications are undertaken to enhance the use of the gene beyond synthesis of the wild type or precursor enzyme. A precursor enzyme is the enzyme prior to its modification as described in this application. Usually the precursor is the enzyme as expressed by the organism which donated the DNA modified in accord herewith. The term "precursor" is to be understood as not implying that the product enzyme was the result of manipulation of the precursor enzyme *per se*.

[0035] In the first of these modifications, the gene may be deleted from a recombinant positive (*rec⁺*) organism containing a homologous gene. This is accomplished by recombination of an *in vitro* deletion mutation of the cloned gene with the genome of the organism. Many strains of organisms such as *E. coli* and *Bacillus* are known to be capable of recombination. All that is needed is for regions of the residual DNA from the deletion mutant to recombine with homologous regions of the candidate host. The deletion may be within the coding region (leaving enzymatically inactive polypeptides) or include the entire coding region as long as homologous flanking regions (such as promoters or termination regions) exist in the host. Acceptability of the host for recombination deletion mutants is simply determined by screening for the deletion of the transformed phenotype. This is most readily accomplished in the case of carbonyl hydrolase by assaying host cultures for loss of the ability to cleave a chromogenic substrate otherwise hydrolyzed by the hydrolase.

[0036] Transformed hosts containing the protease deletion mutants are useful for synthesis of products which are incompatible with proteolytic enzymes. These hosts by definition are incapable of excreting the deleted proteases described herein, yet are substantially normally sporulating. Also the other growth characteristics of the transformants are substantially like the parental organism. Such organisms are useful in that it is expected they will exhibit comparatively less inactivation of heterologous proteins than the parents, and these hosts do have growth characteristics superior to known protease-deficient organisms. However, the deletion of neutral protease and subtilisin as described in this application does not remove all of the proteolytic activity of *Bacillus*. It is believed that intracellular proteases which are not ordinarily excreted extracellularly "leak" or diffuse from the cells during late phases of the culture. These intracellular proteases may or may not be subtilisin or neutral protease as those enzymes are defined herein. Accordingly, the novel *Bacillus* strains herein are incapable of excreting the subtilisin and/or neutral protease enzymes which ordinarily are excreted extracellularly in the parent strains. "Incapable" means not revertible to the wild type. Reversion is a finite probability that exists with the heretofore known protease-deficient, naturally occurring strains since there is no assurance that the phenotype of such strains is not a function of a readily revertible mutation, e.g. a point mutation. This is to be contrasted with the extremely large deletions provided herein.

[0037] The deletion mutant-transformed host cells herein are free of genes encoding enzymatically active neutral protease or subtilisin, which genes are defined as those being substantially homologous with the genes set forth in Figs. 1, 7 or 10. "Homologous" genes contain coding regions capable of hybridizing under high stringency conditions with the genes shown in Figs. 1, 7 or 10.

[0038] The microbial strains containing carbonyl hydrolase deletion mutants are useful in two principal processes. In one embodiment they are advantageous in the fermentative production of products ordinarily expressed by a host that are desirably uncontaminated with the protein encoded by the deletion gene. An example is fermentative synthesis of amylas, where contaminant proteases interfere in many industrial uses for amylase. The novel strains herein relieve the

art from part of the burden of purifying such products free of contaminating carbonyl hydrolases.

[0039] In a second principal embodiment, subtilisin and neutral protease deletion-mutant strains are useful in the synthesis of protein which is not otherwise encoded by the strain. These proteins will fall within one of two classes. The first class consists of proteins encoded by genes exhibiting no substantial pretransformation homology with those of the host. These may be proteins from other procaryotes but ordinarily are eucaryotic proteins from yeast or higher eucaryotic organisms, particularly mammals. The novel strains herein serve as useful hosts for expressible vectors containing genes encoding such proteins because the probability for proteolytic degradation of the expressed, non-homologous proteins is reduced.

[0040] The second group consists of mutant host genes exhibiting substantial pretransformation homology with those of the host. These include mutations of procaryotic carbonyl hydrolases such as subtilisin and neutral protease, as well as microbial (rennin, for example rennin from the genus *Mucor*). These mutants are selected in order to improve the characteristics of the precursor enzyme for industrial uses.

[0041] A novel method is provided to facilitate the construction and identification of such mutants. First, the gene encoding the hydrolase is obtained and sequenced in whole or in part. Then the sequence is scanned for a point at which it is desired to make a mutation (deletion, insertion or substitution) of one or more amino acids in the expressed enzyme. The sequences flanking this point are evaluated for the presence of restriction sites for replacing a short segment of the gene with an oligonucleotide pool which when expressed will encode various mutants. Since unique restriction sites are generally not present at locations within a convenient distance from the selected point (from 10 to 15 nucleotides), such sites are generated by substituting nucleotides in the gene in such a fashion that neither the reading frame nor the amino acids encoded are changed in the final construction. The task of locating suitable flanking regions and evaluating the needed changes to arrive at two unique restriction site sequences is made routine by the redundancy of the genetic code, a restriction enzyme map of the gene and the large number of different restriction enzymes. Note that if a fortuitous flanking unique restriction site is available, the above method need be used only in connection with the flanking region which does not contain a site.

[0042] Mutation of the gene in order to change its sequence to conform to the desired sequence is accomplished by M13 primer extension in accord with generally known methods. Once the gene is cloned, it is digested with the unique restriction enzymes and a plurality of end termini-complementary oligonucleotide cassettes are ligated into the unique sites. The mutagenesis is enormously simplified by this method because all of the oligonucleotides can be synthesized so as to have the same restriction sites, and no synthetic linkers are necessary to create the restriction sites.

[0043] The number of commercially available restriction enzymes having sites not present in the gene of interest is generally large. A suitable DNA sequence computer search program simplifies the task of finding potential 5' and 3' unique flanking sites. A primary constraint is that any mutation introduced in creation of the restriction site must be silent to the final constructed amino acid coding sequence. For a candidate restriction site 5' to the target codon a sequence must exist in the gene which contains at least all the nucleotides but for one in the recognition sequence 5' to the cut of the candidate enzyme. For example, the blunt cutting enzyme *Sma*I (CCC/GGG) would be a 5' candidate if a nearby 5' sequence contained NCC, CNC, or CCN. Furthermore, if N needed to be altered to C this alteration must leave the amino acid coding sequence intact. In cases where a permanent silent mutation is necessary to introduce a restriction site one may want to avoid the introduction of a rarely used codon. A similar situation for *Sma*I would apply for 3' flanking sites except the sequence NGG, GNG, or GGN must exist. The criteria for locating candidate enzymes is most relaxed for blunt cutting enzymes and most stringent for 4 base overhang enzymes. In general many candidate sites are available. For the codon-222 target described herein a *Bal*I site (TGG/CCA) could have been engineered in one base pair 5' from the *Kpn*I site. A 3' *Eco*RV site (GAT/ATC) could have been employed 11 base pairs 5' to the *Pst*I site. A cassette having termini ranging from a blunt end up to a four base-overhang will function without difficulty. In retrospect, this hypothetical *Eco*RV site would have significantly shortened the oligonucleotide cassette employed (9 and 13 base pairs) thus allowing greater purity and lower pool bias problems. Flanking sites should obviously be chosen which cannot themselves ligate so that ligation of the oligonucleotide cassette can be assured in a single orientation.

[0044] The mutation *per se* need not be predetermined. For example, an oligonucleotide cassette or fragment is randomly mutagenized with nitrosoguanidine or other mutagen and then in turn ligated into the hydrolase gene at a predetermined location.

[0045] The mutant carbonyl hydrolases expressed upon transformation of the suitable hosts are screened for enzymes exhibiting desired characteristics, e.g. substrate specificity, oxidation stability, pH-activity profiles and the like.

[0046] A change in substrate specificity is defined as a difference between the K_{cat}/K_m ratio of the precursor enzyme and that of the mutant. The K_{cat}/K_m ratio is a measure of catalytic efficiency. Procaryotic carbonyl hydrolases with increased or diminished K_{cat}/K_m ratios are described in the examples. Generally, the objective will be to secure a mutant having a greater (numerically larger) K_{cat}/K_m ratio for a given substrate, thereby enabling the use of the enzyme to more efficiently act on a target substrate. An increase in K_{cat}/K_m ratio for one substrate may be accompanied by a reduction in K_{cat}/K_m ratio for another substrate. This is a shift in substrate specificity, and mutants exhibiting such shifts have utility where the precursors are undesirable, e.g. to prevent undesired hydrolysis of a particular substrate

in an admixture of substrates.

[0047] Kcat and Km are measured in accord with known procedures, or as described in Example 18.

[0048] Oxidation stability is a further objective which is accomplished by mutants described in the examples. The stability may be enhanced or diminished as is desired for various uses. Enhanced stability is effected by deleting one or more methionine, tryptophan, cysteine or lysine residues and, optionally, substituting another amino acid residue not one of methionine, tryptophan, cysteine or lysine. The opposite substitutions result in diminished oxidation stability. The substituted residue is preferably alanyl, but neutral residues also are suitable.

[0049] Mutants are provided which exhibit modified pH-activity profiles. A pH-activity profile is a plot of pH against enzyme activity and may be constructed as illustrated in Example 19 or by methods known in the art. It may be desired to obtain mutants with broader profiles, i.e., those having greater activity at certain pH than the precursor, but no significantly greater activity at any pH, or mutants with sharper profiles, i.e. those having enhanced activity when compared to the precursor at a given pH, and lesser activity elsewhere.

[0050] The foregoing mutants preferably are made within the active site of the enzyme as these mutations are most likely to influence activity. However, mutants at other sites important for enzyme stability or conformation are useful. In the case of *Bacillus subtilisin* or its pre, prepro and pro forms, mutations at tyrosine-1, aspartate+32, asparagine+155, tyrosine+104, methionine+222, glycine+166, histidine+64, glycine+169, phenylalanine+189, serine+33, serine+221, tyrosine+217, glutamate+156 and/or alanine+152 produce mutants having changes in the characteristics described above or in the processing of the enzyme. Note that these amino acid position numbers are those assigned to *B. amyloliquefaciens* subtilisin as seen from Fig. 7. It should be understood that a deletion or insertion in the N-terminal direction from a given position will shift the relative amino acid positions so that a residue will not occupy its original or wild type numerical position. Also, allelic differences and the variation among various procaryotic species will result in positions shifts, so that position 169 in much subtilisins will not be occupied by glycine. In such cases the new positions for glycine will be considered equivalent to and embraced within the designation glycine+169. The new position for glycine+169 is readily identified by scanning the subtilisin in question for a region homologous to glycine+169 in Fig. 7.

[0051] One or more, ordinarily up to about 10, amino acid residues may be mutated. However, there is no limit to the number of mutations that are to be made aside from commercial practicality.

[0052] The enzymes herein may be obtained as salts. It is clear that the ionization state of a protein will be dependent on the pH of the surrounding medium, if it is in solution, or of the solution from which it is prepared, if it is in solid form. Acidic proteins are commonly prepared as, for example, the ammonium, sodium, or potassium salts; basic proteins as the chlorides, sulfates, or phosphates. Accordingly, the present application includes both electrically neutral and salt forms of the designated carbonyl hydrolases, and the term carbonyl hydrolase refers to the organic structural backbone regardless of ionization state.

[0053] The mutants are particularly useful in the food processing and cleaning arts. The carbonyl hydrolases, including mutants, are produced by fermentation as described herein and recovered by suitable techniques. See for example K. Anstrup, 1974, *Industrial Aspects of Biochemistry*, ed. B. Spencer pp. 23-46. They are formulated with detergents or other surfactants in accord with methods known per se for use in industrial processes, especially laundry. In the latter case the enzymes are combined with detergents, builders, bleach and/or fluorescent whitening agents as is known in the art for proteolytic enzymes. Suitable detergents include linear alkyl benzene sulfonates, alkyl ethoxylated sulfate, sulfated linear alcohol or ethoxylated linear alcohol. The compositions may be formulated in granular or liquid form. See for example U.S. Patents 3,623,957; 4,404,128; 4,381,247; 4,404,115; 4,318,818; 4,261,868; 4,242,219; 4,142,999; 4,111,855; 4,011,169; 4,090,973; 3,985,686; 3,790,482; 3,749,671; 3,560,392; 3,558,498; and 3,557,002.

[0054] The following disclosure is intended to serve as a representation of embodiments herein, and should not be construed as limiting the scope of this application.

GLOSSARY OF EXPERIMENTAL MANIPULATIONS

[0055] In order to simplify the Examples certain frequently occurring methods will be referenced by shorthand phrases.

[0056] Plasmids are designated by a small p preceeded and/or followed by capital letters and/or numbers. The starting plasmids herein are commercially available, are available on an unrestricted basis, or can be constructed from such available plasmids in accord with published procedures.

[0057] "Klenow treatment" refers to the process of filling a recessed 3' end of double stranded DNA with deoxyribonucleotides complementary to the nucleotides making up the protruding 5' end of the DNA strand. This process is usually used to fill in a recessed end resulting from a restriction enzyme cleavage of DNA. This creates a blunt or flush end, as may be required for further ligations. Treatment with Klenow is accomplished by reacting (generally for 15 minutes at 15°C) the appropriate complementary deoxyribonucleotides with the DNA to be filled in under the catalytic activity (usually 10 units) of the Klenow fragment of *E. coli* DNA polymerase I ("Klenow"). Klenow and the other reagents

needed are commercially available. The procedure has been published extensively. See for example T. Maniatis *et al.*, 1982, *Molecular Cloning*, pp. 107—108.

[0058] "Digestion" of DNA refers to catalytic cleavage of the DNA with an enzyme that acts only at certain locations in the DNA. Such enzymes are called restriction enzymes, and the sites for which each is specific is called a restriction site. "Partial" digestion refers to incomplete digestion by a restriction enzyme, i.e., conditions are chosen that result in cleavage of some but not all of the sites for a given restriction endonuclease in a DNA substrate. The various restriction enzymes used herein are commercially available and their reaction conditions, cofactors and other requirements as established by the enzyme suppliers were used. Restriction enzymes commonly are designated by abbreviations composed of a capital letter followed by other letters and then, generally, a number representing the microorganism from which each restriction enzyme originally was obtained. In general, about 1 µg of plasmid or DNA fragment is used with about 1 unit of enzyme in about 20 µl of buffer solution. Appropriate buffers and substrate amounts for particular restriction enzymes are specified by the manufacturer. Incubation times of about 1 hour at 37°C are ordinarily used, but may vary in accordance with the suppliers instructions. After incubation, protein is removed by extraction with phenol and chloroform, and the digested nucleic acid is recovered from the aqueous fraction by precipitation with ethanol. Digestion with a restriction enzyme infrequently is followed with bacterial alkaline phosphatase hydrolysis of the terminal 5' phosphates to prevent the two restriction cleaved ends of a DNA fragment from "circularizing" or forming a closed loop that would impede insertion of another DNA fragment at the restriction site. Unless otherwise stated, digestion of plasmids is not followed by 5' terminal dephosphorylation. Procedures and reagents for dephosphorylation are conventional (T. Maniatis *et al.*, *Id.*, pp. 133—134).

[0059] "Recovery" or "isolation" of a given fragment of DNA from a restriction digest means separation of the digest on 6 percent polyacrylamide gel electrophoresis, identification of the fragment of interest by molecular weight (using DNA fragments of known molecular weight as markers), removal of the gel section containing the desired fragment and separation of the gel section containing the desired fragment, and separation of the gel from DNA. This procedure is known generally. For example, see R. Lawn *et al.*, 1981, "Nucleic Acids Res." 9: 6103-6114, and D. Goeddel *et al.*, (1980) "Nucleic Acids Res." 8: 4057.

[0060] "Southern Analysis" is a method by which the presence of DNA sequences in a digest or DNA-containing composition is confirmed by hybridization to a known, labelled oligonucleotide or DNA fragment. For the purposes herein, Southern analysis shall mean separation of digests on 1 percent agarose and depurination as described by G. Wahl *et al.*, 1979, "Proc. Nat. Acad. Sci. U.S.A" 76: 3683-3887, transfer to nitrocellulose by the method of E. Southern, 1975, "J. Mol. Biol." 98: 503-517, and hybridization as described by T. Maniatis *et al.*, 1978, "Cell" 15: 687-701.

[0061] "Transformation" means introducing DNA into an organism so that the DNA is replicable, either as an extrachromosomal element or chromosomal integrant. Unless otherwise stated, the method used herein for transformation of *E. coli* is the CaCl₂ method of Mandel *et al.*, 1970, "J. Mol. Biol." 53: 154, and for *Bacillus*, the method of Anagnostopoulos *et al.*, 1981, "J. Bact." 81: 791-746.

[0062] "Ligation" refers to the process of forming phosphodiester bonds between two double stranded nucleic acid fragments (T. Maniatis *et al.*, *Id.*, p. 146). Unless otherwise stated, ligation was accomplished using known buffers and conditions with 10 units of T4 DNA ligase ("ligase") per 0.5 µg of approximately equimolar amounts of the DNA fragments to be ligated. Plasmids from the transformants were prepared, analyzed by restriction mapping and/or sequenced by the method of Messing, *et al.*, 1981, "Nucleic Acids Res.", 9:309.

[0063] "Preparation" of DNA from transformants means isolating plasmid DNA from microbial culture. Unless otherwise stated, the alkaline/SDS method of Maniatis *et al.*, *Id.* p. 90, was used.

[0064] "Oligonucleotides" are short length single or double stranded polydeoxynucleotides which were chemically synthesized by the method of Crea *et al.*, 1980, "Nucleic Acids Res." 8: 2331-2348 (except that mesitylene nitrotriazole was used as a condensing agent) and then purified on polyacrylamide gels.

[0065] All literature citations are expressly incorporated by reference.

Example 1

Preparation of a Genomic DNA Library from *B. amyloliquefaciens* and Isolation of its Subtilisin Gene

[0066] The known amino acid sequence of the extracellular *B. amyloliquefaciens* permits the construction of a suitable probe mixture. The sequence of the mature subtilisin is included (along with the additional information contributed by the present work) in Figure 1. All codon ambiguity for the sequence of amino acids at position 117 through 121 is covered by a pool of eight oligonucleotides of the sequence AA(^C_T)AA(^C_T)ATGGA(^C_T)GT.

[0067] Chromosomal DNA isolated from *B. amyloliquefaciens* (ATCC No. 23844) as described by J. Marmur, "J. Mol. Biol.", 3: 208, was partially digested by Sau 3A, and the fragments size selected and ligated into the BamH 1 site of dephosphorylated pBS42. (pBS42 is shuffle vector containing origins of replication effective both in *E. coli* and *Bacillus*.)

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It is prepared as described in Example 4). The Sau3A fragment containing vectors were transformed into *E. coli* K12 strain 294 (ATCC No. 31446) according to the method of M. Mandel, *et al.*, 1970, 'J. Mol. Bio.' 53:154 using 80-400 nanograms of library DNA per 250 µL of competent cells.

[0068] Cells from the transformation mixture were plated at a density of $1-5 \times 10^3$ transformants per 150 mm plate containing LB medium + 12.5 µg/ml chloramphenicol, and grown overnight at 37°C until visible colonies appeared. The plates were then replica plated onto BA85 nitrocellulose filters overlayed on LB/chloramphenicol plates. The replica plates were grown 10-12 hours at 37°C and the filters transferred to fresh plates containing LB and 150 µg/ml spectinomycin to amplify the plasmid pool.

[0069] After overnight incubation at 37°C, filters were processed essentially as described by Grunstein and Hogness, 1975, "Proc. Natl. Acad. Sci. (USA)" 72: 3961. Out of approximately 20,000 successful transformants, 25 positive colonies were found. Eight of these positives were streaked to purify individual clones. 24 clones from each streak were grown in microtiter wells, stamped on to two replica filters, and probed as described above with either

AA_{CAA}(^C_T)ATGGA(^C_T)GT(pool 1) or AA_{TAA}(^C_T)ATGGA(^C_T)GT(pool 2) which differ by only one nucleotide. As shown in Figure 2, pool 1 hybridized to a much greater extent to all positive clones than did pool 2, suggesting specific hybridization.

[0070] Four out of five miniplasmid preparations (Maniatis *et al.*, *Id.*) from positive clones gave identical restriction digest patterns when digested with Sau3A or HindII. The plasmid isolated from one of these four identical colonies by the method of Maniatis *et al.*, *Id.*, had the entire correct gene sequence and was designated pS4. The characteristics of this plasmid as determined by restriction analysis are shown in Figure 3.

Example 2

Expression of the Subtilisin Gene

[0071] *Bacillus subtilis* I-168 (Catalog No. 1-A1, Bacillus Genetic Stock Center) was transformed with pS4 and a single chloramphenicol resistant transformant then grown in minimal medium. After 24 hours, the culture was centrifuged and both the supernatant (10-200 µl) and pellet assayed for proteolytic activity by measuring the change in absorbance per minute at 412 nm using 1 ml of the chromogenic substrate succinyl-L-ala-alapro-phe-p-nitroanilide (0.2 µM) in 0.1 M sodium phosphate (pH 8.0) at 25°C. A *B. subtilis* I-168 culture transformed with pBS42 used as a control showed less than 1/200 of the activity shown by the pS4 transformed culture. Greater than 95 percent of the protease activity of the pS4 culture was present in the supernatant, and was completely inhibited by treatment with phenylmethylsulfonyl fluoride (PMSF) but not by EDTA.

[0072] Aliquots of the supernatants were treated with PMSF and EDTA to inhibit all protease activity and analyzed by 12 percent SDS-PAGE according to the method of Laemmli, U.K., 1970 "Nature", 227: 680. To prepare the supernatants, 16 µL of supernatant was treated with 1 mM PMSF, 10mM EDTA for 10 minutes, and boiled with 4 µL of 5x concentrated SDS sample buffer minus β-mercaptoethanol. The results of Coomassie stain on runs using supernatants of cells transformed with pS4; pBS42, and untransformed *B. amyloliquefaciens* are shown in Figure 4. Lane 3 shows authentic subtilisin from *B. amyloliquefaciens*. Lane 2 which is the supernatant from pBS42 transformed *B. subtilis*, does not give the 31,000 MW band associated with subtilisin which is exhibited by Lane 1 from pS4 transformed hosts. The approximately 31,000 MW band result for subtilisin is characteristic of the slower mobility shown by the known M.W. 27,500 subtilisin preparations in general.

Example 3

Sequencing of the *B. amyloliquefaciens* B. Subtilisin Gene

[0073] The entire sequence of an EcoRI-BamHI fragment (wherein the EcoRI site was constructed by conversion of the HindII site) of pS4 was determined by the method of F. Sanger, 1977, "Proc. Natl. Acad. Sci (USA)", 74: 5463. Referring to the restriction map shown in Figure 3, the BamHI-PvuII fragment was found to hybridize with pool 1 oligonucleotides by Southern analysis. Data obtained from sequencing of this fragment directed the sequencing of the remaining fragments (e.g. PvuII-HincII and Aval-Aval). The results are shown in Figure 1.

[0074] Examination of the sequence confirms the presence of codons for the mature subtilisin corresponding to that secreted by the *B. amyloliquefaciens*. Immediately upstream from this sequence is a series of 107 codons beginning with the GTG start codon at —107. Codon —107 to approximately codon —75 encodes an amino acid sequence whose characteristics correspond to that of known signal sequences. (Most such signal sequences are 18-30 amino acids in length, have hydrophobic cores, and terminate in a small hydrophobic amino acid). Accordingly, examination of the sequence data would indicate that codons —107 to approximately —75 encode the signal sequence; the remaining

intervening codons between —75 and —1 presumably encode a prosequence.

Example 4

Construction of pBS42

[0075] pBS42 is formed by three-way ligation of fragments derived from pUB110, pC194, and pBR322 (see Figure 5). The fragment from pUB110 is the approximately 2600 base pair fragment between the HpaII site at 1900 and the BamHI site at 4500 and contains an origin of replication operable in *Bacillus*: T. Gryczan, *et al.*, 1978 "J. Bacteriol.," 134: 318 (1978); A. Jalanko, *et al.*, 1981 "Gene", 14: 325. The BamHI site was tested with Klenow. The pBR322 portion is the 1100 base pair fragment between the PvuII site at 2067 and the Sau3A site at 3223 which contains the *E. coli* origin of replication: F. Bolivar, *et al.*, 1977 "Gene", 2: 95; J. Sutcliffe, 1978, *Cold Spring Harbor Symposium* 43: 1, 77. The pC194 fragment is the 1200 base pair fragment between the HpaII site at 973 and the Sau3A site at 2006 which contains the gene for chloramphenicol resistance expressible in both *E. coli* and *B. subtilis*: S. Ehrlich, "Proc. Natl. Acad. Sci. (USA)" 74: 1680; S. Horynuchi *et al.*, 1982, "J. Bacteriol", 150: 815.

[0076] pBS42 thus contains origins of replication operable both in *E. coli* and in *Bacillus* and an expressible gene for chloramphenicol resistance.

Example 5

Isolation and Sequencing of the *B. subtilis* Subtilisin Gene

[0077] *B. subtilis* 1168 chromosomal DNA was digested with EcoRI and the fragments resolved on gel electrophoresis. A single 6 kb fragment hybridized to a [α -³²P] CTP nick translation — labelled fragment obtained from the C-terminus of the subtilisin structural gene in pS4, described above. The 6 kb fragment was electroluted and ligated into pBS42 which had been digested with EcoRI and treated with bacterial alkaline phosphatase. *E. coli* ATCC 31446 was transformed with the ligation mixture and transformants selected by growth on LB agar containing 12.5 μ g chloramphenicol/ml. Plasmid DNA was prepared from a pooled suspension of 5,000 transformed colonies. This DNA was transformed into *B. subtilis* BG84, a protease deficient strain, the preparation of which is described in Example 8 below. Colonies which produced protease were screened by plating on LB agar plus 1.5 percent w/w Carnation powdered nonfat skim milk and 5 μ g chloramphenicol/ml (hereafter termed skim milk selection plates) and observing for zones of clearance evidencing proteolytic activity.

[0078] Plasmid DNA was prepared from protease producing colonies, digested with EcoRI, and examined by Southern analysis for the presence of the 6 kb EcoRI insert by hybridization to the ³²P-labelled C-terminus fragment of the subtilisin structural gene from *B. amyloliquefaciens*. A positive clone was identified and the plasmid was designated pS168.1. *B. subtilis* BG84 transformed with pS168.1 excreted serine protease at a level 5-fold over that produced in *B. subtilis* 1168. Addition of EDTA to the supernatants did not affect the assay results, but the addition of PMSF (phenylmethylsulfonyl fluoride) to the supernatants reduced protease activity to levels undetectable in the assay described in Example 8 for strain BG84.

[0079] A restriction map of the 6.5 kb EcoRI insert is shown in Fig. 6. The subtilisin gene was localized to within the 2.5 kb KpnI-EcoRI fragment by subcloning various restriction enzyme digests and testing for expression of subtilisin in *B. subtilis* BG84. Southern analysis with the labelled fragment from the C-terminus of the *B. amyloliquefaciens* subtilisin gene as a probe localized the C-terminus of the *B. subtilis* gene to within or part of the 631 bp HincII fragment B in the center of this subclone (see Fig. 6). The tandem HincII fragments B, C, and D and HincII-EcoRI fragment E (Fig. 6) were ligated into the M13 vectors mp8 or mp9 and sequenced in known fashion (J. Messing *et al.*, 1982, "Gene" 19: 209-276) using dideoxy chain termination (F. Sanger *et al.*, 1977, "Proc. Nat. Acad. Sci. U.S.A." 74: 5463-5467). The sequence of this region is shown in Fig. 7. The first 23 amino acids are believed to be a signal peptide. The remaining 83 amino acids between the signal sequence and the mature coding sequence constitute the putative "pro" sequence. The overlined nucleotides at the 3' end of the gene are believed to be transcription terminator regions. Two possible Shine-Dalgarno sequences are underlined upstream from the mature start codon.

Example 6

Manufacture of an Inactivating Mutation of the *B. subtilis* Subtilisin Gene

[0080] A two step ligation, shown in Fig. 8, was required to construct a plasmid carrying a defective gene which would integrate into the *Bacillus* chromosome. In the first step, pS168.1, which contained the 6.5 kb insert originally recovered from the *B. subtilis* genomic library as described in Example 5 above, was digested with EcoRI, the reaction

by restriction enzyme hydrolysis and separation on electrophoresis gels. The separated fragments were blotted and hybridized to labelled pool 4 oligonucleotides. This disclosed that λ NPRG1 contained a 2400 bp HindIII hybridizing fragment, but no 4300 EcoRI fragment, while λ NPRG2 contained a 4300 bp EcoRI fragment, but no 2400 bp HindIII fragment.

[0087] The 2400 bp λ NPRG1 fragment was subcloned into the HindIII site of pJH101 by the following method. λ NPRG1 was digested by HindIII, the digest fractionated by electrophoresis and the 2400 pb fragment recovered from the gel. The fragment was ligated to alkaline phosphatase-treated HindIII digested pJH101 and the ligation mixture used to transform *E. coli* ATCC 31446 by the calcium chloride shock method of V. Hershfield *et al.*, 1974, "Proc. Nat. Acad. Sci. (U.S.A.)" 79: 3455-3459. Transformants were identified by selecting colonies capable of growth on plates containing LB medium plus 12.5 μ g chloramphenicol/ml.

[0088] Transformant colonies yielded several plasmids. The orientation of the 2400 bp fragment in each plasmid was determined by conventional restriction analysis (orientation is the sense reading or transcriptional direction of the gene fragment in relation to the reading direction of the expression vector into which it is ligated). Two plasmids with opposite orientations were obtained and designated pNPRsubH6 and pNPRsubH1.

[0089] The 4300 bp EcoRI fragment of λ NPRG2 was subcloned into pBR325 by the method described above for the 2400 bp fragment except that λ NPRG2 was digested with EcoRI and the plasmid was alkaline phosphatase-treated, EcoRI-digested pBR325. pBR325 is described by F. Bolivar, 1978, "Gene" 4:121-136. Two plasmids were identified in which the 4300 bp insert was present in different orientations. These two plasmids were designated pNPRsubRI and pNPRsubRIB.

Example 8

Characterization of *B. subtilis* Neutral Protease Gene

[0090] The pNPRsubH1 insert was sequentially digested with different restriction endonucleases and blot hybridized with labelled pool 4 in order to prepare a restriction map of the insert (for general procedures of restriction mapping see T. Maniatis *et al.*, *Id.*, p. 377). A 430 bp RsaI fragment was the smallest fragment that hybridized to probe pool 4. The RsaI fragment was ligated into the SmaI site of M13 mp8 (J. Messing *et al.*, 1982, "Gene" 19: 269-276 and J. Messing in *Methods in Enzymology*, 1983, A. Wu *et al.*, Eds., 101: 20-78) and the sequence determined by the chain-terminating dideoxy method (F. Sanger *et al.*, 1977, "Proc. Nat. Acad. Sci. U.S.A." 74: 5463-5467). Other restriction fragments from the pNPRsubH1 insert were ligated into appropriate sites in M13 mp8 or M13 mp9 vectors and the sequences determined. As required, dITP was used to reduce compression artifacts (D. Mills *et al.*, 1979, "Proc. Nat. Acad. Sci. (U.S.A.)" 76: 2232-2235). The restriction map for the pNPRsubH1 fragment is shown in Fig. 9. The sequences of the various fragments from restriction enzyme digests were compared and an open reading frame spanning a codon sequence translatable into the amino and carboxyl termini of the protease (P. Levy *et al.*, *Id.*) was determined. An open reading frame is a DNA sequence commencing at a known point which in reading frame (every three nucleotides) does not contain any internal termination codons. The open reading frame extended past the amino terminus to the end of the 2400 pb HindIII fragment. The 1300 bp BglII-HindIII fragment was prepared from pNPRsubRIB (which contained the 4300 bp EcoRI fragment of λ NPRG2) and cloned in M13 mp8. The sequence of this fragment, which contained the portion of the neutral protease leader region not encoded by the 2400 bp fragment of pNPRsubH1, was determined for 400 nucleotides upstream from the HindIII site.

[0091] The entire nucleotide sequence as determined for this neutral protease gene, including the putative secretory leader and prepro sequence, are shown in Fig. 10. The numbers above the line refer to amino acid positions. The underlined nucleotides in Fig. 10 are believed to constitute the ribosome binding (Shine-Dalgarno) site, while the overlined nucleotides constitute a potential hairpin structure presumed to be a terminator. The first 27-28 of the deduced amino acids are believed to be the signal for the neutral protease, with a cleavage point at ala-27 or ala-28. The "pro" sequence of a proenzyme structure extends to the amino-terminal amino acid (ala-222) of the mature, active enzyme.

[0092] A high copy plasmid carrying the entire neutral protease gene was constructed by (Fig. 11) ligating the BglII fragment of pNPRsubR1, which contains 1900 bp (Fig. 9), with the PvuII-HindIII fragment of pNPRsubH1, which contains 1400 bp. pBS42 (from Example 4) was digested with BamHI and treated with bacterial alkaline phosphatase to prevent plasmid recircularization. pNPRsubR1 was digested with BglII, the 1900 bp fragment was isolated from gel electrophoresis and ligated to the open BamHI sites of pBS42. The ligated plasmid was used to transform *E. coli* ATCC 31446 by the calcium chloride shock method (V. Hershfield *et al.*, *Id.*), and transformed cells selected by growth on plates containing LB medium with 12.5 μ g/ml chloramphenicol. A plasmid having the Bgl II fragment in the orientation shown in Fig. 11 was isolated from the transformants and designated pNPRsubB1. pNPRsubB1 was digested (linearized) with EcoRI, repaired to flush ends by Klenow treatment and then digested with HindIII. The larger fragment from the HindIII digestion (containing the sequence coding for the amino terminal and upstream regions) was recovered.

[0093] The carboxyl terminal region of the gene was supplied by a fragment from pNPRsubH1, obtained by digestion

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of pNPRsubH1 with PvuII and HindIII and recovery of the 1400 bp fragment. The flush end PvuII and the HindIII site of the 1400 bp fragment was ligated, respectively, to the blunted EcoRI and the HindIII site of pNPRsubB1, as shown in Fig. 11. This construct was used to transform *B. subtilis* strain BG84 which otherwise excreted no proteolytic activity by the assays described below. Transformants were selected on plates containing LB medium plus 1.5 percent carnation powdered nonfat milk and 5 µg/ml chloramphenicol. Plasmids from colonies that cleared a large halo were analyzed. Plasmid pNPR10, incorporating the structural gene and flanking regions of the neutral protease gene, was determined by restriction analysis to have the structure shown in Fig. 11.

[0094] *B. subtilis* strain BG84 was produced by N-methyl-N'-nitro-N-nitrosoguanidine (NTG) mutagenesis of *B. subtilis* I168 according to the general technique of Adelbert *et al.*, 1965, "Biochem. Biophys. Res. Commun." 18: 788-795. Mutagenized strain I168 was plated on skim milk plates (without antibiotic). Colonies producing a smaller halo were picked for further analysis. Each colony was characterized for protease production on skim milk plates and amylase production on starch plates. One such isolate, which was partially protease deficient, amylase positive and capable of sporulation, was designated BG77. The protease deficiency mutation was designated prt-77. The prt-77 allele was moved to a spoOA background by congression as described below to produce strain BG84, a sporulation deficient strain.

TABLE A

Strain	Relevant Genotype	origin
I168	<i>trpC2</i>	
JH703	<i>trpC2, pheA12, spoOAΔ677</i>	Trousdale <i>et al.</i> ^a
BG16	<i>purB6, met B5, leuA8, lys-21, hisA, thr-5 sacA321</i>	Pb 1665
BG77	<i>trpC2, prt-77</i>	NTG x I168
BG81	<i>metB5, prt-77</i>	BG16 DNA x BG77
BG84	<i>spoOAΔ677, prt-77</i>	JH703 DNA x BG81 x

^a "Mol. Gen. Genetics" 173:61 (1979)

[0095] BG84 was completely devoid of protease activity on skim milk plates and does not produce detectable levels of either subtilisin or neutral protease when assayed by measuring the change in absorbance at 412 nm per minute upon incubation with 0.2 µg/ml succinyl (-L-alanyl-L-alanyl-L-prolyl-L-phenyl) p-nitroanilide (Vega) in 0.1 M sodium phosphate, pH 8, at 25°C. BG84 was deposited in the ATCC as deposit number 39382 on July 21, 1983. Samples for subtilisin assay were taken from late logarithmic growth phase supernatants of cultures grown in modified Schaeffer's medium (T. Leighton *et al.*, 1971, "J. Biol. Chem." 246: 3189-3195).

Example 9

Expression of the Neutral Protease Gene

[0096] BG84 transformed with pNPR10 was inoculated into minimal media supplemented with 0.1 percent casein hydrolysate and 10 µg chloramphenicol and cultured for 16 hours. 0.1 ml of culture supernatant was removed and added to a suspension of 1.4 mg/ml Azocol proteolytic substrate (Sigma) in 10mM Tris-HCl, 100 mM NaCl pH 6.8 and incubating with agitation. Undigested substrate was removed by centrifugation and the optical density read at 505 nm. Background values of an Azocol substrate suspension were subtracted. The amount of protease excreted by a standard protease-expressing strain, BG16 was used to establish an arbitrary level of 100. The results with BG16, and with BG84 transformed with control and neutral protease gene-containing plasmids are shown in Table B in Example 12 below. Transformation of the excreted protease-devoid *B. subtilis* strain BG84 results in excretion of protease activity at considerably greater levels than in BG16, the wild-type strain.

Example 10

Manufacture of an Inactivating Mutation of the Neutral Protease Gene

[0097] The two RsaI bounded regions in the 2400 bp insert of pNPRsubH1, totalling 527 bp, can be deleted in order to produce an incomplete structural gene. The translational products of this gene are enzymatically inactive. A plasmid having this deletion was constructed as follows. pJH101 was cleaved by digestion with HindIII and treated with bacterial alkaline phosphatase. The fragments of the neutral protease gene to be incorporated into linearized pJH101 were obtained

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by digesting pNPRsubH1 with HindIII and RsaI, and recovering the 1200 bp HindIII-RsaI and 680 bp RsaI-HindIII fragments by gel electrophoresis. These fragments were ligated into linearized pJH101 and used to transform *E. coli* ATCC 31446. Transformants were selected on plates containing LB medium and 20 µg ampicillin/ml. Plasmids were recovered from the transformants and assayed by restriction enzyme analysis to identify a plasmid having the two fragments in the same orientation as in the pNPRsubH1 starting plasmid. The plasmid lacking the internal RsaI fragments was designated pNPRsubH1Δ.

Example 11

Replacement of the Neutral Protease Gene with a Deletion Mutant

[0098] Plasmid pNPRsubH1Δ was transformed into *B. subtilis* strain BG2019 (the subtilisin deleted mutant from Example 6) and chromosomal integrants were selected on skim milk plates. Two types of Cm^rΔ transformants were noted, those with parental levels of proteolysis surrounding the colony, and those with almost no zone of proteolysis. Those lacking a zone of proteolysis were picked, restreaked to purify individual colonies, and their protease deficient character on skim milk plates confirmed. One of the Cm^rΔ, proteolysis deficient colonies was chosen for further studies (designated BG2034). Spontaneous Cm^rΔ revertants of BG2034 were isolated by overnight growth in LB media containing no Cm, plating for individual colonies, and replica plating on media with and without Cm. Three Cm^rΔ revertants were isolated, two of which were protease proficient, one of which was protease deficient (designated BG2036). Hybridization analysis of BG2036 confirmed that the plasmid had been lost from this strain, probably by recombination, leaving only the deletion fragments of subtilisin and neutral protease.

Example 12

Phenotype of Strains Lacking Functional Subtilisin and Neutral Protease

[0099] The growth, sporulation and expression of proteases was examined in strains lacking a functional gene for either the neutral or alkaline protease or both. The expression of proteases was examined by a zone of clearing surrounding a colony on a skim milk plate and by measurement of the protease levels in liquid culture supernatants (Table B). A strain (BG2035) carrying the subtilisin gene deletion, and showed a 30 percent reduction level of protease activity and a normal halo on milk plates. Strain BG2043, carrying the deleted neutral protease gene and active subtilisin gene, and constructed by transforming BG16 (Ex. 8) with DNA from BG2036 (Example 11), showed an 80 percent reduction in protease activity and only a small halo on the milk plate. Strain BG2054, considered equivalent to BG2036 (Example 11) in that it carried the foregoing deletions in both genes, showed no detectable protease activity in this assay and no detectable halo on milk plates. The deletion of either or both of the protease genes had no apparent effect on either growth or sporulation. Strains carrying these deletions had normal growth rates on both minimal glucose and LB media. The strains sporulated at frequencies comparable to the parent strain BG16. Examination of morphology of these strains showed no apparent differences from strains without such deletions.

Table B			
Effect of protease deletions on protease expression and sporulation.			
	Genotype ^a Δ	Protease activity ^b Δ	Percent Sporulation
BG16	Wild type	100	40
BG2035	aprΔ684	70	20
BG2043	nprEΔ522	20	20
BG2054	aprΔ684, nprEΔ522	ND	45
BG84(pBS42)	spo0AΔ677,prt-77	ND	—
BG84(pNPR10)	spo0AΔ677,prt-77	3000	—

Example 13

Site-specific Saturation Mutagenesis of the *B. Amylolyticus* Subtilisin Gene at Position 222; Preparation of th

Gene for Cassette Insertion

[0100] pS4-5, a derivative of pS4 made according to Wells *et al.*, "Nucleic Acids Res.", 1983, 11: 7911-7924 was digested with EcoRI and BamHI, and the 1.5 kb EcoRI-BamHI fragment recovered. This fragment was ligated into replicative form M-13 mp9 which had been digested with EcoRI and BamHI (Sanger *et al.*, 1980, "J. Mol. Biol." 143 161-178. Messing *et al.*, 1981, "Nucleic Acids Research" 9, 304-321. Messing, J. and Vieira, J. (1982) Gene 19, 269-276). The M-13 mp9 phage ligations, designated M-13 mp9 SUBT, were used to transform *E. coli* strain JM101 and single stranded phage DNA was prepared from a two mL overnight culture. An oligonucleotide primer was synthesized having the sequence

5'-GTACAACGGTACCTCACGCACGCTGCAGGAGCGGCTGC-3'.

This primer conforms to the sequence of the subtilis gene fragment encoding amino acids 216—232 except that the 10 bp of codons for amino acids 222—225 were deleted, and the codons for amino acids 220, 227 and 228 were mutated to introduce a KpnI site 5' to the met-222 codon and a PstI site 3' to the met+222 codon. See Fig. 12. Substituted nucleotides are denoted by asterisks, the underlined codons in line 2 represent the new restriction sites and the scored sequence in line 4 represents the inserted oligonucleotides. The primer (about 15 μ M) was labelled with [32 P] by incubation with [γ - 32 P]-ATP (10 μ L in 20 μ L reaction) (Amersham 5000 Ci/mmol, 10218) and T_4 polynucleotide kinase (10 units) followed by non-radioactive ATP (100 μ M) to allow complete phosphorylation of the mutagenesis primer. The kinase was inactivated by heating the phosphorylation mixture at 68°C for 15 min.

[0101] The primer was hybridized to M-13 mp9 SUBT as modified from Norris *et al.*, 1983, "Nucleic Acids Res." 11, 5103-5112 by combining 5 μ L of the labelled mutagenesis primer (3 μ M), 1 μ L of 1 μ M M-13 sequencing primer (17-mer), and 2.5 μ L of buffer (0.3 M Tris pH 8, 40 mM MgCl₂, 12 mM EDTA, 10 mM DTT, 0.5 mg/ml BSA). The mixture was heated to 68°C for 10 minutes and cooled 10 minutes at room temperature. To the annealing mixture was added 3.6 μ L of 0.25 mM dGTP, dCTP, dATP, and dTTP, 1.25 μ L of 10 mM ATP, 1 μ L ligase (4 units) and 1 μ L Klenow (5 units). The primer extension and ligation reaction (total volume 25 μ L) proceeded 2 hours at 14°C. The Klenow and ligase were inactivated by heating to 68°C for 20 min. The heated reaction mixture was digested with BamHI and EcoRI and an aliquot of the digest was applied to a 6 percent polyacrylamide gel and radioactive fragments were visualized by autoradiography. This showed the [32 P] mutagenesis primer had indeed been incorporated into the EcoRI-BamHI fragment containing the now mutated subtilisin gene.

[0102] The remainder of the digested reaction mixture was diluted to 200 μ L with 10 mM Tris, pH 8, containing 1 mM EDTA, extracted once with a 1:1 (v:v) phenol/chloroform mixture, then once with chloroform, and the aqueous phase recovered. 15 μ L of 5M ammonium acetate (pH 8) was added along with two volumes of ethanol to precipitate the DNA from the aqueous phase. The DNA was pelleted by centrifugation for five minutes in a microfuge and the supernatant was discarded. 300 μ L of 70 percent ethanol was added to wash the DNA pellet, the wash was discarded and the pellet lyophilized.

[0103] pBS42 from example 4 above was digested with BamHI and EcoRI and purified on an acrylamide gel to recover the vector. 0.5 μ g of the digested vector, 50 μ M ATP and 6 units ligase were dissolved in 20 μ L of ligation buffer. The ligation went overnight at 14°C. The DNA was transformed into *E. coli* 294 rec⁺ and the transformants grown in 4 ml of LB medium containing 12.5 μ g/ml chloramphenicol. Plasmid DNA was prepared from this culture and digested with KpnI, EcoRI and BamHI. Analysis of the restriction fragments showed 30—50 percent of the molecules contained the expected KpnI site programmed by the mutagenesis primer. It was hypothesized that the plasmid population not including the KpnI site resulted from M-13 replication before bacterial repair of the mutagenesis site, thus producing a heterogeneous population of KpnI⁺ and KpnI⁻ plasmids in some of the transformants. In order to obtain a pure culture of the KpnI⁺ plasmid, the DNA was transformed a second time into *E. coli* to clone plasmids containing the new KpnI site. DNA was prepared from 16 such transformants and six were found to contain the expected KpnI site.

[0104] Preparative amounts of DNA were made from one of these six transformants (designated p Δ 222) and restriction analysis confirmed the presence and location of the expected KpnI and PstI sites. 40 μ g of p Δ 222 were digested in 300 μ L of KpnI buffer plus 30 μ L KpnI (300 units) for 1.5 h at 37°C. The DNA was precipitated with ethanol, washed with 70 percent ethanol, and lyophilized. The DNA pellet was taken up in 200 μ L HindIII buffer and digested with 20 μ L (500 units) PstI for 1.5 h at 37°C. The aqueous phase was extracted with phenol/CHCl₃ and the DNA precipitated with ethanol. The DNA was dissolved in water and purified by polyacrylamide gel electrophoresis. Following electroelution of the vector band (120 v for 2 h at 0°C in 0.1 times TBE (Maniatis *et al.*, Id.)) the DNA was purified by phenol/CHCl₃ extraction, ethanol precipitation and ethanol washing.

[0105] Although p Δ 222 could be digested to completion (>98 percent) by either KpnI or PstI separately, exhaustive double digestion was incomplete (<50 percent). This may have resulted from the fact that these sites were so close (10 bp) that digestion by KpnI allowed "breathing" of the DNA in the vicinity of the PstI site, i.e., strand separation or

fraying. Since PstI will only cleave double stranded DNA, strand separation could inhibit subsequent PstI digestion.

Example 14

Ligation of Oligonucleotide Cassettes into the Subtilisin Gene

[0106] 10 μ M of four complementary oligonucleotide pools (A-D) Table C which were not 5' phosphorylated were annealed in 20 μ L ligase buffer by heating for five minutes at 68°C and then cooling for fifteen minutes at room temperature. 1 μ M of each annealed oligonucleotide pool, 0.2 μ g KpnI and PstI-digested p Δ 222 obtained in Example 13, 0.5 mM ATP, ligase buffer and 6 units T₄ DNA ligase in 20 μ L total volume was reacted overnight at 14°C to ligate the pooled cassettes in the vector. A large excess of cassettes (300x over the p Δ 222 ends) was used in the ligation to help prevent intramolecular KpnI-KpnI ligation. The reaction was diluted by adding 25 μ L of 10 mM Tris pH 8 containing 1 mM EDTA. The mixture was reannealed to avoid possible cassette concatamer formation by heating to 68°C for five minutes and cooling for 15 minutes at room temperature. The ligation mixtures from each pool were transformed separately into *E. coli* 294 rec⁻ cells. A small aliquot from each transformation mixture was plated to determine the number of independent transformants. The large number of transformants indicated a high probability of multiple mutagenesis. The rest of the transformants (200-400 transformants) were cultured in 4 ml of LB medium plus 12.5 μ g chloramphenicol/ml. DNA was prepared from each transformation pool (A-D). This DNA was digested with KpnI, 0.1 μ g was used to retransform *E. coli* rec⁻ and the mixture was plated to isolate individual colonies from each pool. Ligation of the cassettes into the gene and bacterial repair upon transformation destroyed the KpnI and PstI sites. Thus, only p Δ 222 was cut when the transformant DNA was digested with KpnI. The cut plasmid would not transform *E. coli*. Individual transformants were grown in culture and DNA was prepared from 24 to 26 transformants per pool for direct plasmid sequencing. A synthetic oligonucleotide primer having the sequence 5'-GAGCTTGATGTCATGGC-3' was used to prime the dideoxy sequencing reaction. The mutants which were obtained are described in Table C below.

[0107] Two codon+222 mutants (i.e., gln and ile) were not found after the screening described. To obtain these a single 25mer oligonucleotide was synthesized for each mutant corresponding to the top oligonucleotide strand in Figure 12. Each was phosphorylated and annealed to the bottom strand of its respective nonphosphorylated oligonucleotide pool (i.e., pool A for gln and pool D for ile). This was ligated into KpnI and PstI digested p Δ 222 and processed as described for the original oligonucleotide pools. The frequency of appearance for single mutants obtained this way was 2/8 and 0/7 for gln and ile, respectively. To avoid this apparent bias the top strand was phosphorylated and annealed to its unphosphorylated complementary pool. The heterophosphorylated cassette was ligated into cut p Δ 222 and processed as before. The frequency of appearance of gln and ile mutants was now 7/7 and 7/7, respectively.

[0108] The data in Table C demonstrate a bias in the frequency of mutants obtained from the pools. This probably resulted from unequal representation of oligonucleotides in the pool. This may have been caused by unequal coupling of the particular trimers over the mutagenesis codon in the pool. Such a bias problem could be remedied by appropriate adjustment of trimer levels during synthesis to reflect equal reaction. In any case, mutants which were not isolated in the primary screen were obtained by synthesizing a single strand oligonucleotide representing the desired mutation, phosphorylating both ends, annealing to the pool of non-phosphorylated complementary strands and ligating into the cassette site. A biased heteroduplex repair observed for the completely unphosphorylated cassette may result from the fact that position 222 is closer to the 5' end of the upper strand than it is to the 5' end of the lower strand (see Figure 12). Because a gap exists at the unphosphorylated 5' ends and the mismatch bubble in the double stranded DNA is at position 222, excision repair of the top strand gap would more readily maintain a circularly hybridized duplex capable of replication. Consistent with this hypothesis is the fact that the top strand could be completely retained by selective 5' phosphorylation. In this case only the bottom strand contained a 5' gap which could promote excision repair. This method is useful in directing biased incorporation of synthetic oligonucleotide strands when employing mutagenic oligonucleotide cassettes.

Example 15

Site-Specific Mutagenesis of the Subtilisin Gene at Position 166

[0109] The procedure of Examples 13-14 was followed in substantial detail, except that the mutagenesis primer differed (the 37 mer shown in Fig. 13 was used), the two restriction enzymes were SacI and XmaII rather than PstI and KpnI and the resulting constructions differed, as shown in Fig. 13.

[0110] *Bacillus* strains excreting mutant subtilisins at position 166 were obtained as described below in Example 16. The mutant subtilisins exhibiting substitutions of ala, asp, gln, phe, his, lys, asn, arg, and val for the wild-type residue were recovered.

Example 16

Preparation of Mutant Subtilisin Enzymes

[0111] *B. subtilis* strain BG2036 obtained by the method of Example 11 was transformed by the plasmids of Examples 14, 15 or 20 and by pS4-5 as a control. Transformants were plated or cultured in shaker flasks for 16 to 48 h at 37°C in LB media plus 12.5 µg/ml chloramphenicol. Mutant enzymatically active subtilisin was recovered by dialyzing cell broth against 0.01 M sodium phosphate buffer, pH 8.2. The dialyzed broth was then titrated to pH 6.2 with 1N HCl and loaded on a 2.5 × 2 cm column of CM cellulose (CM-52 Whatman). After washing with 0.01 M sodium phosphate, pH 6.2, the subtilisins (except mutants at position +222) were eluted with the same buffer made 0.08 N in NaCl. The mutant subtilisins at position +222 were each eluted with 0.1 M sodium phosphate, pH 7.0. The purified mutant and wild type enzymes were then used in studies of oxidation stability, Km, Kcat, Kcat/Km ratio pH optimum, and changes in substrate specificity.

Table C

Oligonucleotide Pool Organization and Frequency of Mutants Obtained			
Pool	Amino Acids	Codon-222 ^a	Frequency ^b
A	asp	GAT	2/25
	met	ATG	3/25
	cys	TGT	13/25
	arg	AGA	2/25
	gln	GAA	0/25
	unexpected mutants ^a		5/25
B	leu	CTT	1/25
	pro	CCT	3/25
	phe	TTC	6/25
	tyr	TAC	5/25
	his	CAC	1/25
	unexpected mutants		9/25
C	glu	GAA	3/17
	ala	GCT	3/17
	thr	ACA	1/17
	lys	AAA	1/17
	asn	AAC	1/17
	unexpected mutants		8/17
D	gly	GGC	1/23
	trp	TGG	8/23
	ile	ATC	0/23
	ser	AGC	1/23
	val	GTT	4/23
	unexpected mutants		9/23

^a Codons were chosen based on frequent use in the cloned subtilisin gene sequence (Wells *et al.*, 1983, *Id.*).

^b

Frequency was determined from single track analysis by direct plasmid sequencing.

^c

Unexpected mutants generally comprised double mutants with changes in codons next to 222 or at the points of ligation. These were believed to result from impurities in the oligonucleotide pools and/or erroneous repair of the gapped ends.

Example 17

Mutant Subtilisin Exhibiting Improved Oxidation Stability

[0112] Subtilisins having cysteine and alanine substituted at the 222 position for wild-type methionine (Example 16) were assayed for resistance to oxidation by incubating with various concentrations of sodium hypochloride (Clorox Bleach).

[0113] To a total volume of 400 μ l of 0.1 M, pH 7, NaPO_4 buffer containing the indicated bleach concentrations (Fig. 14) sufficient enzyme was added to give a final concentration of 0.016 mg/ml of enzyme. The solutions were incubated at 25°C for 10 min and assayed for enzyme activity as follows: 120 μ l of either ala+222 or wild type, or 100 μ l of the cys+222 incubation mixture was combined with 890 μ l 0.1 M tris buffer at pH 8.6 and 10 μ l of a sAAPFPN (Example 18) substrate solution (20 mg/ml in DMSO). The rate of increase in absorbance at 410 nm due to release of p-nitroaniline (Del Mar, E. G., *et al.*, 1979 "Anal. Biochem." 99, 316-320) was monitored. The results are shown in Fig. 14. The alanine substitution produced considerably more stable enzyme than either the wild-type enzyme or a mutant in which a labile cysteine residue was substituted for methionine. Surprisingly, the alanine substitution did not substantially interfere with enzyme activity against the assay substrate, yet conferred relative oxidation stability on the enzyme. The serine+222 mutant also exhibited improved oxidation stability.

Example 18

Mutant Subtilisins Exhibiting Modified Kinetics and Substrate Specificity

[0114] Various mutants for glycine+166 were screened for modified K_{cat} , K_m and K_{cat}/K_m ratios. Kinetic parameters were obtained by analysis of the progress curves of the reactions. The rate of reaction was measured as a function of substrate concentration. Data was analyzed by fitting to the Michaelis-Menton equation using the non-linear regression algorithm of Marquardt (Marquardt, D. W. 1963, "J. Soc. Ind. Appl. Math." 11, 431-441). All reactions were conducted at 25°C in 0.1 M tris buffer, pH 8.6. containing benzoyl-L-Valyl-Glycyl-L-Arginyl-p-nitroanilide (BVGRpN; Vega Biochemicals) at initial Concentrations of 0.0025 M to 0.00026 M (depending on the value of K_m for the enzyme of interest - concentrations were adjusted in each measurement so as to exceed K_m) or succinyl-L-Alanyl-L-Alanyl-L-Prolyl-L-Phenylalanyl-p-nitro-anilide (sAAPFPN; Vega Biochemicals) at initial concentrations of 0.0010 M to 0.00028 M (varying as described for BVGRpN).

[0115] The results obtained in these experiments were as follows:

Table D

Substrate	Enzyme	K_{cat} (s^{-1})	K_m (M)	K_{cat}/K_m
sAAPFPN	gly-166(wild type)	37	1.4×10^{-4}	3×10^5
	ala+166	19	2.7×10^{-5}	7×10^5
	asp+166	3	5.8×10^{-4}	5×10^3
	glu+166	11	3.4×10^{-4}	3×10^4
	phe+166	3	1.4×10^{-5}	2×10^5
	hys+166	15	1.1×10^{-4}	1×10^5
	lys+166	15	3.4×10^{-5}	4×10^5
	asn+166	26	1.4×10^{-4}	2×10^5
	arg+166	19	6.2×10^{-5}	3×10^5
	val+166	1	1.4×10^{-4}	1×10^4
BVGRpN	Wild Type	2	1.1×10^{-3}	2×10^3
	asp+166	2	4.1×10^{-5}	5×10^4
	glu+166	2	2.7×10^{-5}	7×10^4
	asn+166	1	1.2×10^{-4}	8×10^3

[0116] The Kcat/Km ratio for each of the mutants varied from that of the wild-type enzyme. As a measure of catalytic efficiency, these ratios demonstrate that enzymes having much higher activity against a given substrate can be readily designed and selected by screening in accordance with the invention herein. For example, A166 exhibits over 2 times the activity of the wild type on sAAPFPN.

[0117] This data also demonstrates changes in substrate specificity upon mutation of the wild type enzyme. For example, the Kcat/Km ratio for the D166 and E166 mutants is higher than the wild type enzyme with the BVGPn substrate, but qualitatively opposite results were obtained upon incubation with sAAPFPN. Accordingly, the D166 and E166 mutants were relatively more specific for BVGRpN than for sAAPFPN.

Example 19

Mutant Subtilisin Exhibiting Modified pH-Activity Profile

[0118] The pH profile of the Cys+222 mutant obtained in Example 16 was compared to that of the wild type enzyme. 10 μ l of 60 mg/ml sAAPFPN in DMSO, 10 μ l of Cys + 222 (0.18 mg/ml) or wild type (0.5 mg/ml) and 980 μ l of buffer (for measurements at pH 6.6, 7.0 and 7.6, 0.1 M NaPO₄ buffer; at pH 8.2, 8.6 and 9.2, 0.1 M Tris buffer; and at pH 9.6 and 10.0, 0.1 M glycine buffer), after which the initial rate of change in absorbance at 410 nm per minute was measured at each pH and the data plotted in Fig. 15. The Cys+222 mutant exhibits a sharper pH optimum than the wild type enzyme.

Example 20

Site-Specific Mutagenesis of the Subtilisin Gene at Position 169

[0119] The procedure of Examples 13—14 was followed in substantial detail, except that the mutagenesis primer differed (the primer shown in Fig. 16 was used), the two restriction enzymes were KpnI and EcoRV rather than PstI and KpnI and the resulting constructions differed, as shown in Fig. 16.

[0120] Bacillus strains excreting mutant subtilisins at position 169 were obtained as described below in Example 16. The mutant subtilisins exhibiting substitutions of ala and ser for the wild-type residue were recovered and assayed for changes in kinetic features. The assay employed sAAPFPN at pH 8.6 in the same fashion as set forth in Example 18. The results were as follows:

Table E

Enzyme	Kcat (s ⁻¹ Å)	Km (M)	Kcat/Km
ala+169	58	7.5 x 10 ⁻⁵ Å	8 x 10 ⁵ Å
ser+169	38	8.5 x 10 ⁻⁵ Å	4 x 10 ⁵ Å

Example 21

Alterations in Specific Activity on a Protein Substrate

[0121] Position 166 mutants from Examples 15 and 16 were assayed for alteration of specific activity on a naturally occurring protein substrate. Because these mutant proteases could display altered specificity as well as altered specific activity, the substrate should contain sufficient different cleavage sites i.e., acidic, basic, neutral, and hydrophobic, so as not to bias the assay toward a protease with one type of specificity. The substrate should also contain no derivitized residues that result in the masking of certain cleavage sites. The widely used substrates such as hemoglobin, azocollogen, azocasein, dimethyl casein, etc., were rejected on this basis. Bovine casein, α and α_2 chains, was chosen as a suitable substrate.

[0122] A 1 percent casein (w/v) solution was prepared in a 100 mM Tris buffer, pH 8.0, 10mM EDTA. The assay protocol is as follows:

790 μ l 50 mM Tris pH 8.2
100 μ l 1 percent casein (Sigma) solution
10 μ l test enzyme (10-200 μ g).

[0123] This assay mixture was mixed and allowed to incubate at room temperature for 20 minutes. The reaction was terminated upon the addition of 100 µl 100 percent trichloroacetic acid, followed by incubation for 15 minutes at room temperature. The precipitated protein was pelleted by centrifugation and the optical density of the supernatant was determined spectrophotometrically at 280 nm. The optical density is a reflection of the amount of unprecipitated, i.e., hydrolyzed, casein in the reaction mixture. The amount of casein hydrolysed by each mutant protease was compared to a series of standards containing various amounts of the wild type protease, and the activity is expressed as a percentage of the corresponding wild type activity. Enzyme activities were converted to specific activity by dividing the casein hydrolysis activity by the 280 nm absorbance of the enzyme solution used in the assay.

[0124] All of the mutants which were assayed showed less specific activity on casein than the wild type with the exception of Asn+166 which was 28 percent more active on casein than the wild type. The mutant showing the least specific activity was Ile+166 at 0.184 of the wild type activity.

Claims

1. A process which comprises effecting a mutation in DNA encoding a Bacillus subtilisin enzyme or its pre- or preproenzyme at one or more of the positions corresponding to Tyr -1, Asn +155, Tyr +104, Met +222, Gly +166, Gly +169, Glu +156, Ser +33, Phe +189, Tyr +217 and Ala +152 in B amyloliquefaciens subtilisin or its pre- or preproenzyme, and testing for a desired activity change in the enzyme resulting from said mutation.
2. A process which comprises the manufacture of a mutant subtilisin enzyme having a desired activity change following its identification according to the procedure of claim 1.
3. A process of claim 1 or claim 2 wherein the mutation comprises the substitution of an amino acid at a position corresponding to +169 of B amyloliquefaciens subtilisin, producing an enzyme of altered specific activity.
4. A process of claim 1 or claim 2 wherein the mutation comprises the substitution of an amino acid at a position corresponding to +222 of B amyloliquefaciens subtilisin, producing an enzyme of enhanced oxidation stability and/or altered pH activity.
5. A process according to claim 1 or claim 2 wherein the mutation comprises the substitution of Ala, Cys or Ser for the residue at position +222.
6. A process of claim 1 or claim 2 wherein the mutation comprises the substitution of an amino acid at a position corresponding to +166 of B amyloliquefaciens subtilisin, producing an enzyme of enhanced specific activity and/or altered substrate specificity.
7. The use of a mutant enzyme of any one of claims 1 to 6 in a detergent composition.
8. The use according to claim 7 wherein the detergent is a linear alkyl benzene sulfonate, alkyl ethoxylated sulfate, sulfated linear alcohol or ethoxylated linear alcohol.
9. A process which comprises:
 - providing a DNA sequence encoding a Bacillus subtilisin enzyme in which there has been made a mutation in one or more of the positions corresponding to Tyr -1, Asn +155, Tyr +104, Met +222, Gly +166, Gly +169, Glu +156, Ser +33, Phe +189, Tyr +217 and Ala +152 in B amyloliquefaciens subtilisin or its pre- or prepro-enzyme,
 - transforming a host cell with the DNA so that the coding sequence will be expressed therein, and testing for a desired activity change in the enzyme resulting from said mutation.
10. A process which comprises, following the identification of a desired mutant enzyme by the process of claim 9, expressing, in a recombinant host cell operably transformed therewith, a DNA sequence encoding said enzyme to obtain a mutant subtilisin, pro- or preprosubtilisin.
11. A process of claim 9 or claim 10 wherein the mutation is expressed as the substitution of one or more methionine, tryptophan, cysteine or lysine residues by a substituent amino acid residue not one of methionine, tryptophan, cysteine or lysine, preferably by alanine or serine.

12. A process of any one of claims 9, 10 and 11 wherein the mutation is expressed as a mutant exhibiting a change in one or more of the oxidation stability Km, Kcat, Kcat/Km ratio, substrate specificity, specific activity or pH optimum of the enzyme prior to mutation.
13. A process of claim 12 wherein the mutation changes the oxidation stability of the enzyme.
14. A process of claim 12 wherein the mutation changes the substrate specificity of the enzyme.
15. A process of any one of claims 9 to 14 wherein the mutation comprises the substitution of an amino acid at a position corresponding to +169 of *B. amyloliquefaciens* subtilisin, producing an enzyme of altered specific activity.
16. A process of any one of claims 9 to 15 which further comprises incorporating the mutant enzyme into a detergent composition.
17. The process of claim 16 wherein the detergent is a linear alkyl benzene sulfonate, alkyl ethoxylated sulfate, sulfated linear alcohol or ethoxylated linear alcohol.
18. A process of any one of claims 9 to 17 wherein a subtilisin is produced in the form of a prosubtilisin or preprosubtilisin.
19. A process of any one claims 9 to 18 wherein the recombinant host cell is a strain of *Bacillus*, preferably a *Bacillus subtilis*.
20. A process of any one of claims 9 to 19 wherein the recombinant host cell was transformed with a DNA sequence encoding the enzyme operably linked to its signal sequence.

Patentansprüche

1. Verfahren, umfassend das Herbeiführen einer Mutation in für ein *Bacillus*-Subtilisinenzym oder sein Prä- oder Präproenzym kodierender DNA, an einer oder mehreren der Positionen, die Tyr-1, Asn + 155, Tyr + 104, Met + 222, Gly + 166, Gly + 169, Glu + 156, Ser + 33, Phe + 189, Tyr + 217 und Ala + 152 in *B. amyloliquefaciens*-Subtilisin oder seinem Prä- oder Präproenzym entsprechen, und das Prüfen auf eine gewünschte Aktivitätsänderung des aus der Mutation resultierenden Enzyms.
2. Verfahren, umfassend die Herstellung eines mutierten Subtilisinenzyms, das die gewünschte Aktivitätsänderung aufweist, nach seiner Identifizierung gemäß dem Verfahren nach Anspruch 1.
3. Verfahren nach Anspruch 1 oder 2, worin die Mutation die Substitution einer Aminosäure an einer Position umfaßt, die + 169 von *B. amyloliquefaciens*-Subtilisin entspricht, wodurch ein Enzym mit geänderter spezifischer Aktivität erzeugt wird.
4. Verfahren nach Anspruch 1 oder 2, worin die Mutation die Substitution einer Aminosäure an einer Position umfaßt, die + 222 von *B. amyloliquefaciens*-Subtilisin entspricht, wodurch ein Enzym mit erhöhter Oxidationsstabilität und/oder geänderter pH-Aktivität erzeugt wird.
5. Verfahren nach Anspruch 1 oder 2, worin die Mutation die Substitution von Ala, Cys oder Ser für den Rest an Position + 222 umfaßt.
6. Verfahren nach Anspruch 1 oder 2, worin die Mutation die Substitution einer Aminosäure an einer Position umfaßt die + 166 von *B. amyloliquefaciens*-Subtilisin entspricht, wodurch ein Enzym mit erhöhter spezifischer Aktivität und/oder geänderter Substratspezifität erzeugt wird.
7. Verwendung eines mutierten Enzyms nach einem der Ansprüche 1 bis 6 in einer Waschmittelzusammensetzung.
8. Verwendung nach Anspruch 7, worin das Waschmittel ein lineares Alkylbenzolsulfonat, Alkyl-ethoxyliertes-Sulfat, sulfatierter linearer Alkohol oder ethoxylierter linearer Alkohol ist.

9. Verfahren umfassend:

das Erzeugen einer DNA-Sequenz, die für ein Bacillus-Subtilisinenzym kodiert, in dem eine Mutation an einer oder mehreren der Positionen vorgenommen wurde, die Tyr -1, Asn + 155, Tyr + 104, Met + 222, Gly + 166, Gly + 169, Glu + 156, Ser + 33, Phe + 189, Tyr + 217 und Ala + 152 in B. amyloliquefaciens-Subtilisin oder seinem Prä- oder Präproenzym entsprechen,

das Transformieren einer Wirtszelle mit der DNA, sodaß die Kodiersequenz darin exprimiert wird, und

das Prüfen auf eine gewünschte Aktivitätsänderung des aus der Mutation resultierenden Enzyms.

10. Verfahren, das nach der Identifizierung eines gewünschten mutierten Enzyms nach dem Verfahren nach Anspruch 9 die Expression einer DNA-Sequenz, die für das Enzym kodiert, in einer damit operabel transformierten, rekombinanten Wirtszelle umfaßt, um ein mutiertes Subtilisin, Pro- oder Präprosubtilisin zu erhalten.

11. Verfahren nach Anspruch 9 oder 10, worin die Mutation als Substitution eines oder mehrerer Methionin-, Tryptophan-, Cystein- oder Lysinreste durch einen Substituenten-Aminosäurerest, der nicht Methionin, Tryptophan, Cystein oder Lysin ist, vorzugsweise durch Alanin oder Serin, exprimiert wird.

12. Verfahren nach einem der Ansprüche 9, 10 und 11, worin die Mutation als Mutante exprimiert wird, die eine Veränderung einer oder mehrerer der Eigenschaften Oxidationsstabilität, Km, Kcat, Kcat/Km-Verhältnis, Substratspezifität, spezifische Aktivität oder pH-Optimum des Enzyms vor der Mutation aufweist.

13. Verfahren nach Anspruch 12, worin die Mutation die Oxidationsstabilität des Enzyms ändert.

14. Verfahren nach Anspruch 12, worin die Mutation die Substratspezifität des Enzyms ändert.

15. Verfahren nach einem der Ansprüche 9 bis 14, worin die Mutation die Substitution einer Aminosäure an einer Position umfaßt, die + 169 von B. amyloliquefaciens-Subtilisin entspricht, wodurch ein Enzym mit geänderter spezifischer Aktivität erzeugt wird.

16. Verfahren nach einem der Ansprüche 9 bis 15, weiters umfassend das Miteinbeziehen des mutierten Enzyms in eine Waschmittelzusammensetzung.

17. Verfahren nach Anspruch 16, worin das Waschmittel ein lineares Alkylbenzolsulfonat, Alkyl-ethoxyliertes-Sulfat, sulfatierter linearer Alkohol oder ethoxylierter linearer Alkohol ist.

18. Verfahren nach einem der Ansprüche 9 bis 17, worin ein Subtilisin in Form eines Prosubtilisins oder Präprosubtilisins erzeugt wird.

19. Verfahren nach einem der Ansprüche 9 bis 18, worin die rekombinante Wirtszelle ein Bacillus-Stamm, vorzugsweise ein Bacillus subtilis-Stamm, ist.

20. Verfahren nach einem der Ansprüche 9 bis 19, worin die Wirtszelle mit einer DNA-Sequenz transformiert wurde, die für das mit seiner Signalsequenz operabel verbundene Enzym kodiert.

Revendications

1. Procédé qui consiste à effectuer une mutation dans un ADN codant pour une enzyme de subtilisine de Bacillus ou sa pré-ou prépro-enzyme en une ou plusieurs des positions correspondant à Tyr-1, Asn+155, Tyr+104, Met+222, Gly+166, Gly+169, Glu+156, Ser+33, Phe+189, Tyr+217 et Ala+152 dans la subtilisine de B amyloliquefaciens ou sa pré- ou préproenzyme et à tester un changement souhaité d'activité dans l'enzyme résultant de ladite mutation.

2. Procédé qui comprend la fabrication d'une enzyme d subtilisin mutant ayant un changement souhaité d'activité à

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la suite de son identification selon le processus de la revendication 1.

3. Procédé de la revendication 1 ou la revendication 2, où la mutation comprend la substitution d'un acide aminé en une position correspondant à +169 de la subtilisine de *B. amyloliquefaciens* pour produire une enzyme d'une activité spécifique modifiée.

5 4. Procédé selon la revendication 1 ou la revendication 2 où la mutation comprend la substitution d'un acide aminé en une position correspondant à +222 de la subtilisine de *B. amyloliquefaciens*, pour produire une enzyme d'une meilleure stabilité à l'oxydation et/ou d'une activité modifiée au pH.

10 5. Procédé selon la revendication 1 ou la revendication 2 où la mutation comprend la substitution de Ala, Cys ou Ser au résidu à la position +222.

15 6. Procédé selon la revendication 1 ou 2, où la mutation comprend la substitution d'un acide aminé en une position correspondant à +166 de la subtilisine de *B. amyloliquefaciens*, produisant une enzyme de meilleure activité spécifique et/ou d'une spécificité du substrat modifiée.

7. Utilisation d'une enzyme mutante selon l'une des revendications 1 à 6 dans une composition détergente.

20 8. Utilisation selon la revendication 7 où le détergent est un alkyl benzène sulfonate linéaire, un sulfate d'alkyle éthoxylé, un alcool linéaire sulfaté ou un alcool linéaire éthoxylé.

25 9. Procédé qui consiste à :

produire une séquence d'ADN codant pour une enzyme de subtilisine de *Bacillus* où a été faite une mutation à une ou plusieurs des positions correspondant à Tyr -1, Asn +155, Tyr +104, Met +222, Gly +166, Gly+169, Glu +156, Ser +33, Phe +189, Tyr +217 et Ala + 152 dans la subtilisine de *B. amyloliquefaciens* ou sa pré- ou prépro-enzyme,

transformer une cellule hôte par l'ADN de manière que la séquence codante y soit exprimée et

30 tester un changement souhaité d'activité dans l'enzyme résultant de ladite mutation.

35 10. Procédé qui comprend, à la suite de l'identification d'une enzyme mutante souhaitée par le procédé de la revendication 9, l'expression, dans une cellule hôte recombinante, activement ainsi transformée, d'une séquence d'ADN codant pour ladite enzyme pour obtenir une subtilisine mutante, pro- ou préprosubtilisine.

40 11. Procédé de la revendication 9 ou de la revendication 10, où la mutation est exprimée en tant que substitution d'un ou plusieurs résidus de méthionine, tryptophane, cystéine ou lysine par un résidu d'acide aminé substituant qui n'est pas la méthionine, le tryptophane, la cystéine ni la lysine, de préférence par l'alanine ou la sérine.

45 12. Procédé selon l'une quelconque des revendications 9, 10 et 11, où la mutation est exprimée en tant que mutant présentant un changement d'un ou plusieurs de la stabilité à l'oxydation Km, Kcat, rapport Kcat/Km, spécificité du substrat, activité spécifique ou pH optimum de l'enzyme avant mutation.

50 13. Procédé de la revendication 12, où la mutation change la stabilité à l'oxydation de l'enzyme.

14. Procédé de la revendication 12, où la mutation change la spécificité du substrat de l'enzyme.

55 15. Procédé selon l'une quelconque des revendications 9 à 14, où la mutation comprend la substitution d'un acide aminé en une position correspondant à +169 de la subtilisine de *B. amyloliquefaciens*, pour produire une enzyme d'une activité spécifique modifiée.

16. Procédé selon l'une quelconque des revendications 9 à 15, qui comprend de plus l'incorporation de l'enzyme mutante dans une composition détergente.

55 17. Procédé de la revendication 16, où le détergent est un alkyl benzène sulfonate linéaire, un alkyl sulfate

éthoxylé, un alcool linéaire sulfaté ou un alcool linéaire éthoxylé.

18. Procédé selon l'une quelconque des revendications 9 à 17, où une subtilisine est produite sur la forme d'une prosubtilisine ou d'une préprosubtilisine.
19. Procédé selon l'une quelconque des revendications 9 à 18, où la cellule hôte recombinante est une souche de *Bacillus*, de préférence *Bacillus subtilis*.
20. Procédé selon l'une quelconque des revendications 9 à 19, où la cellule hôte recombinante a été transformée avec une séquence d'ADN codant pour l'enzyme activement liée à sa séquence signal.

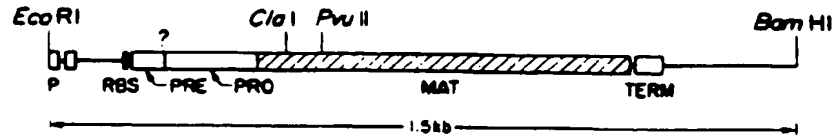
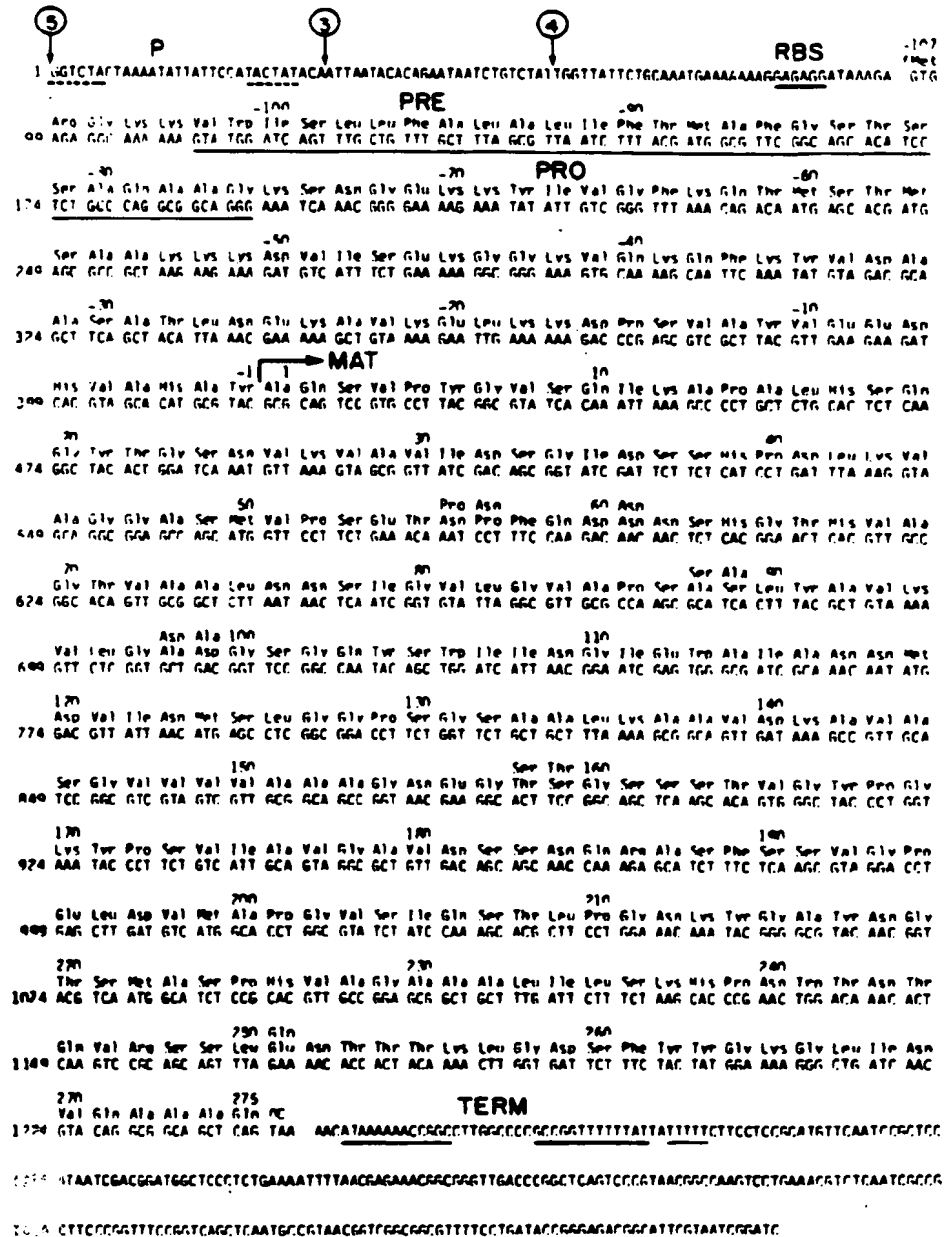
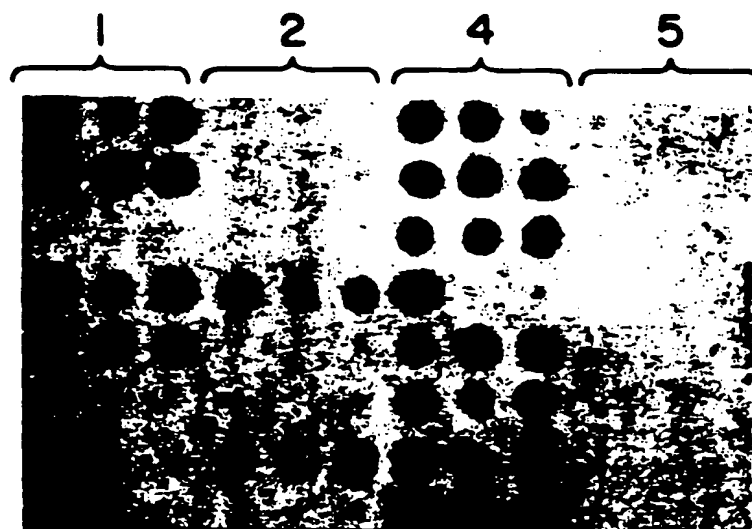
Fig.1.**A.****B.**

Fig. 2.

Panel A: probe 1 $[^{32}\text{P}-\text{AACAA}\zeta\text{ATGGA}\zeta\text{GT}]$



Panel B: probe 2 $[^{32}\text{P}-\text{AATAA}\zeta\text{ATGGA}\zeta\text{GT}]$

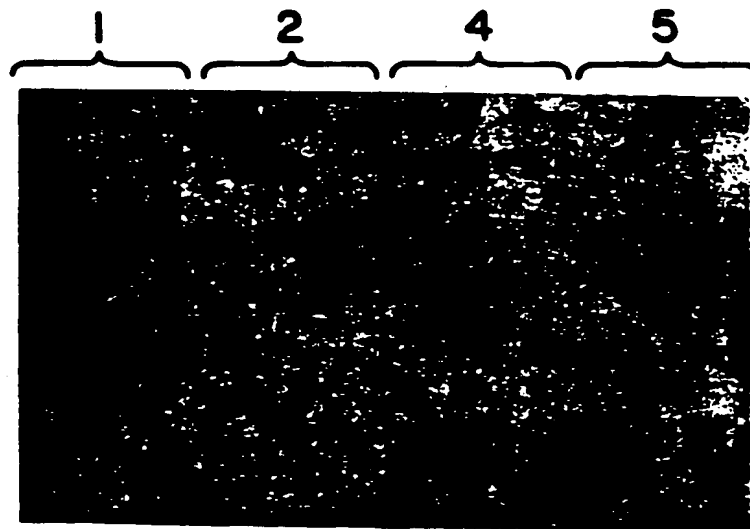


Fig.3.

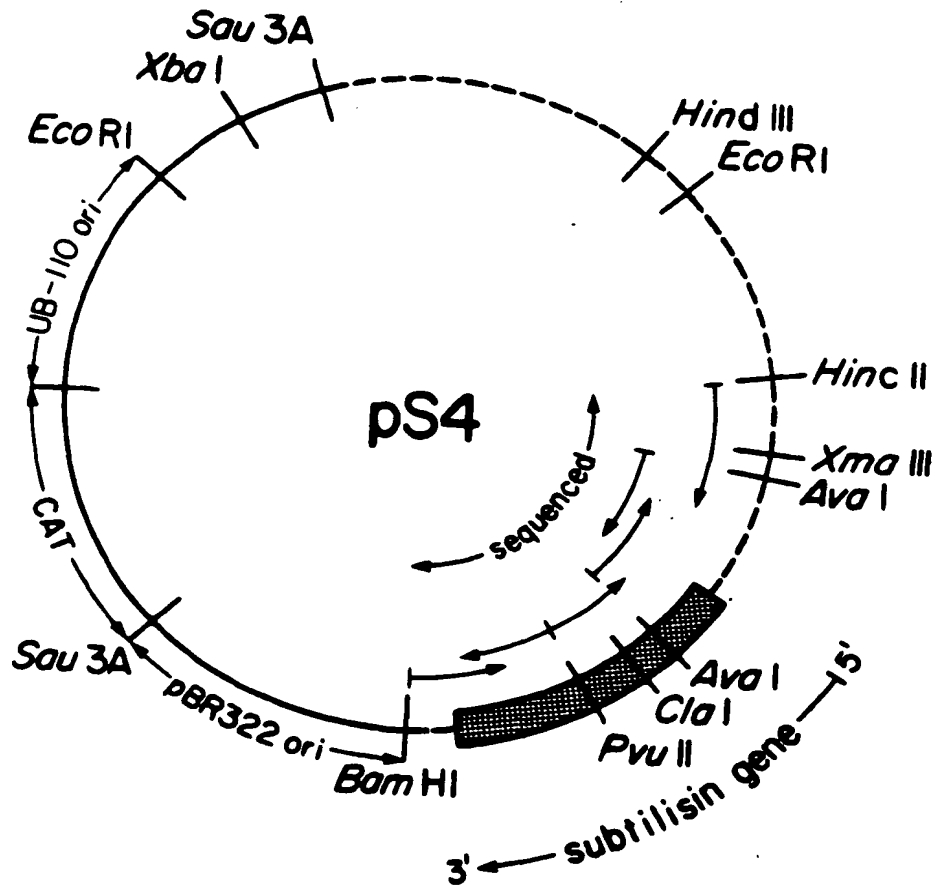
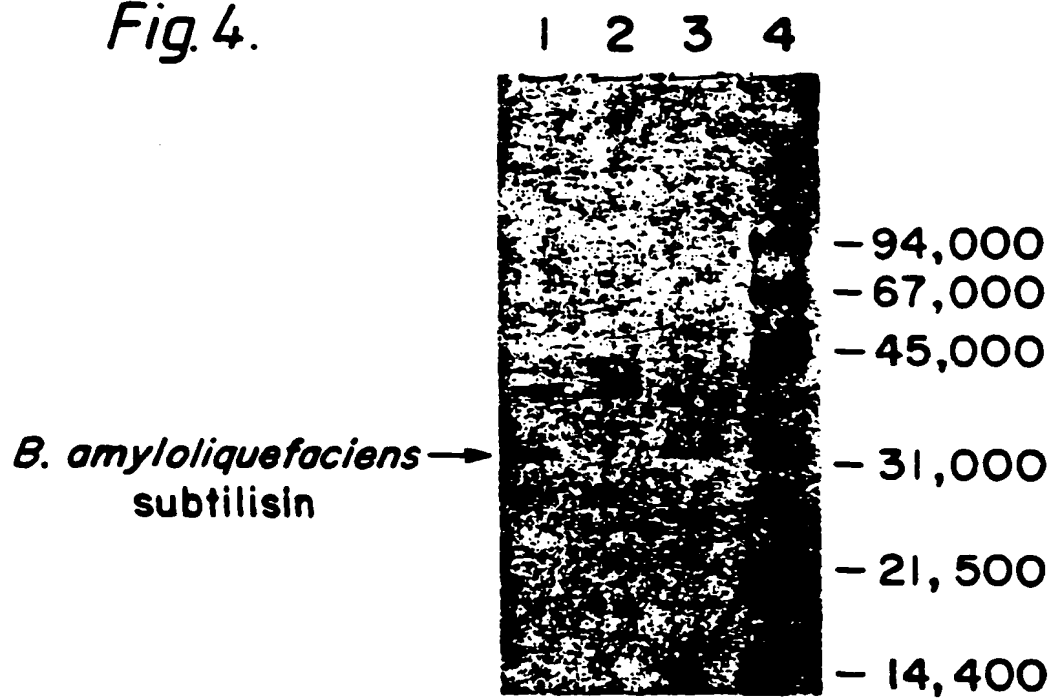


Fig. 4.



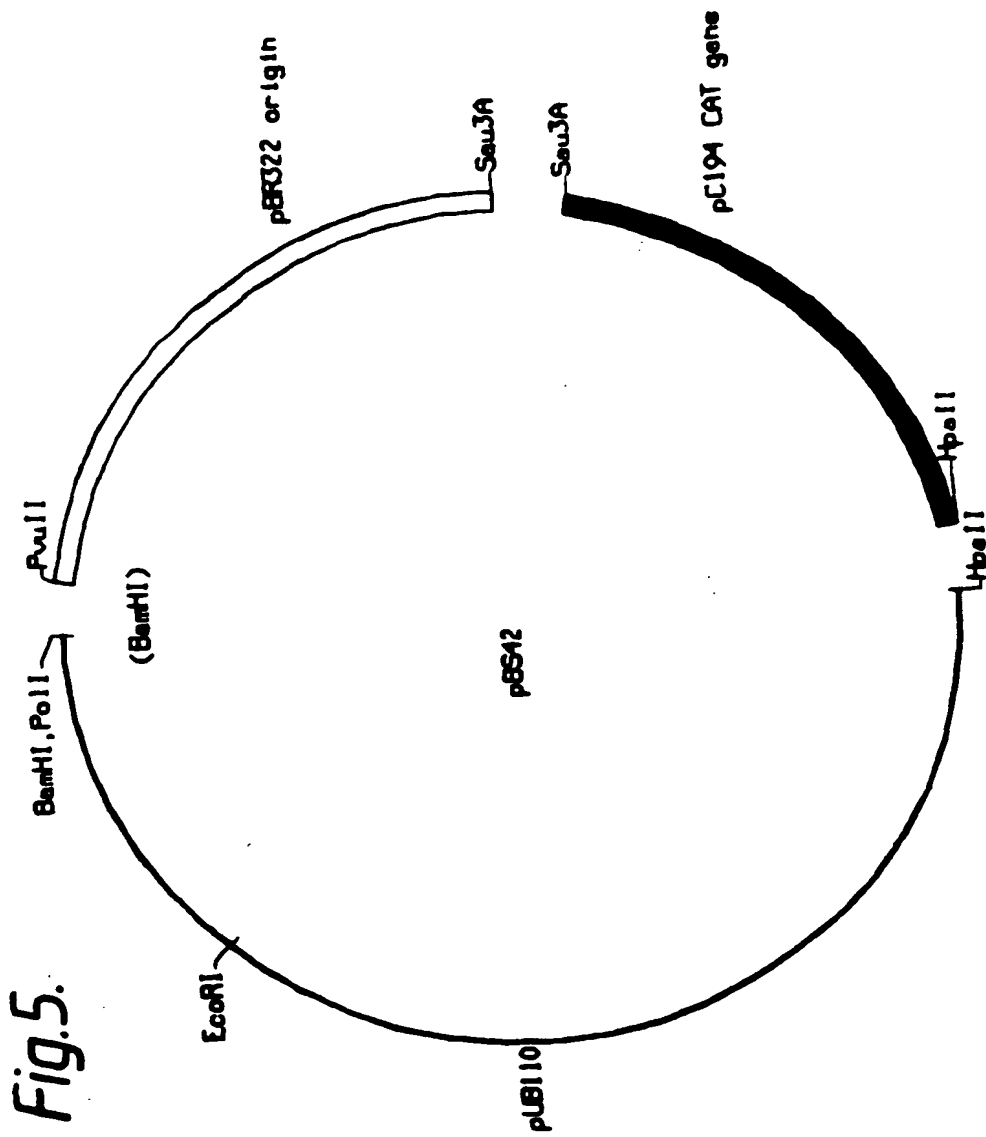


Fig.7

1 GATATACCTAAATAGAGATAAAATCATCTCAAAAAATGGGCTACTAAATATTATTCCATCTATTACAATAAATTCACAGAAATGCTTTTAAAGTAAG

101 TCTACTCTGAATTTTTTAAAGGAGAGGGTAAGA Met Arg Ser Lys Lys Leu Trp Ile Ser Leu Leu Phe Ala Leu Thr Leu
 -90 -80 -70
 185 ATC TTY Thr Met Ala Phe Ser Asn Met Ser Ala Gln Ala Ala Gly Lys Ser Ser Thr Glu Lys Lys Tyr Ile Val
 -60 -50
 260 GGA TTT AAA CAG ACA ATG AGT GCC ATG AGT TCC GCC AAG AAA AAG Asp Val Ile Ser Glu Lys Gly Gly Lys Val
 -40 -30 -20
 335 CAA AAG CAA TTT AAG TAT GTT AAC GCG GCC GCA Ala Thr Leu Asp Glu Lys Ala Val Lys Glu Leu Lys Lys Asp
 -10 -1 1 10
 410 Pro Ser Val Ala Tyr Val Glu Glu Asp Met Ile Ala His Glu Tyr Ala Gln Ser Val Pro Tyr Glu Ile Ser Gln
 20 30 32
 485 Ile Lys Ala Pro Ala Leu His Ser Gln Gly Tyr Thr Gly Ser Asn Val Lys Val Ala Val Ile Asp Ser Gly Ile
 40 50 60
 560 Asp Ser Ser His Pro Asp Leu Asn Val Arg Gly Gly Ala Ser Phe Val Pro Ser Glu Thr Asn Pro Tyr Gln Asp
 64 70 80
 635 Gly Ser Ser His Gly Thr His Val Ala Gly Thr Ile Ala Ala Leu Asn Asn Ser Ile Gly Val Leu Gly Val Ser
 90 100 110
 710 Pro Ser Ala Ser Leu Tyr Ala Val Lys Val Leu Asp Ser Thr Gly Ser Gly Gln Tyr Ser Trp Ile Ile Asn Gly
 120 130 140 150 160
 785 Ile Glu Trp Ala Ile Ser Asn Asn Met Asp Val Ile Asn Met Ser Leu Gly Gly Pro Thr Gly Ser Thr Ala Leu
 170 180 190 200 210
 860 Lys Thr Val Val Asp Lys Ala Val Ser Ser Gly Ile Val Val Ala Ala Ala Gly Asn Glu Gly Ser Ser Gly
 220 230 240 250 260
 935 Ser Thr Ser Thr Val Gly Tyr Pro Ala Lys Tyr Pro Ser Thr Ile Ala Val Gly Ala Val Asn Ser Ser Asn Gln
 270 280 290 300 310
 1010 Arg Ala Ser Phe Ser Ser Ala Gly Ser Glu Leu Asp Val Met Ala Pro Gly Val Ser Ile Gln Ser Thr Leu Pro
 320 330 340 350 360
 1085 Gly Gly Thr Tyr Gly Ala Tyr Asn Gly Thr Ser Met Ala Thr Pro His Val Ala Gly Ala Ala Leu Ile Leu
 370 380 390 400 410
 1160 Ser Lys His Pro Thr Trp Thr Asn Ala Gln Val Arg Asp Arg Leu Glu Ser Thr Ala Thr Tyr Leu Gly Asn Ser
 420 430 440 450 460
 1235 Phe Tyr Tyr Gly Lys Gly Leu Ile Asn Val Gln Ala Ala Ala Gln GC TAGTAAAAAGAGCAGGTTCTCCATACCTGCTTC
 1318 TTTTATTTGTGACATCTGTATGTTCCGCGCATCTCTTCTTCTCCGATGTTGAATCCTTCCATGATCGACGGATGGCTGCTCTGAAAATCTTC
 1418 ACAAGCACCGAGGATCAACTGCTCAGCCCCGTCACGCCCCAAATCTGAAACGTTTAACTGCTTCTCTGTTCTCTGTC

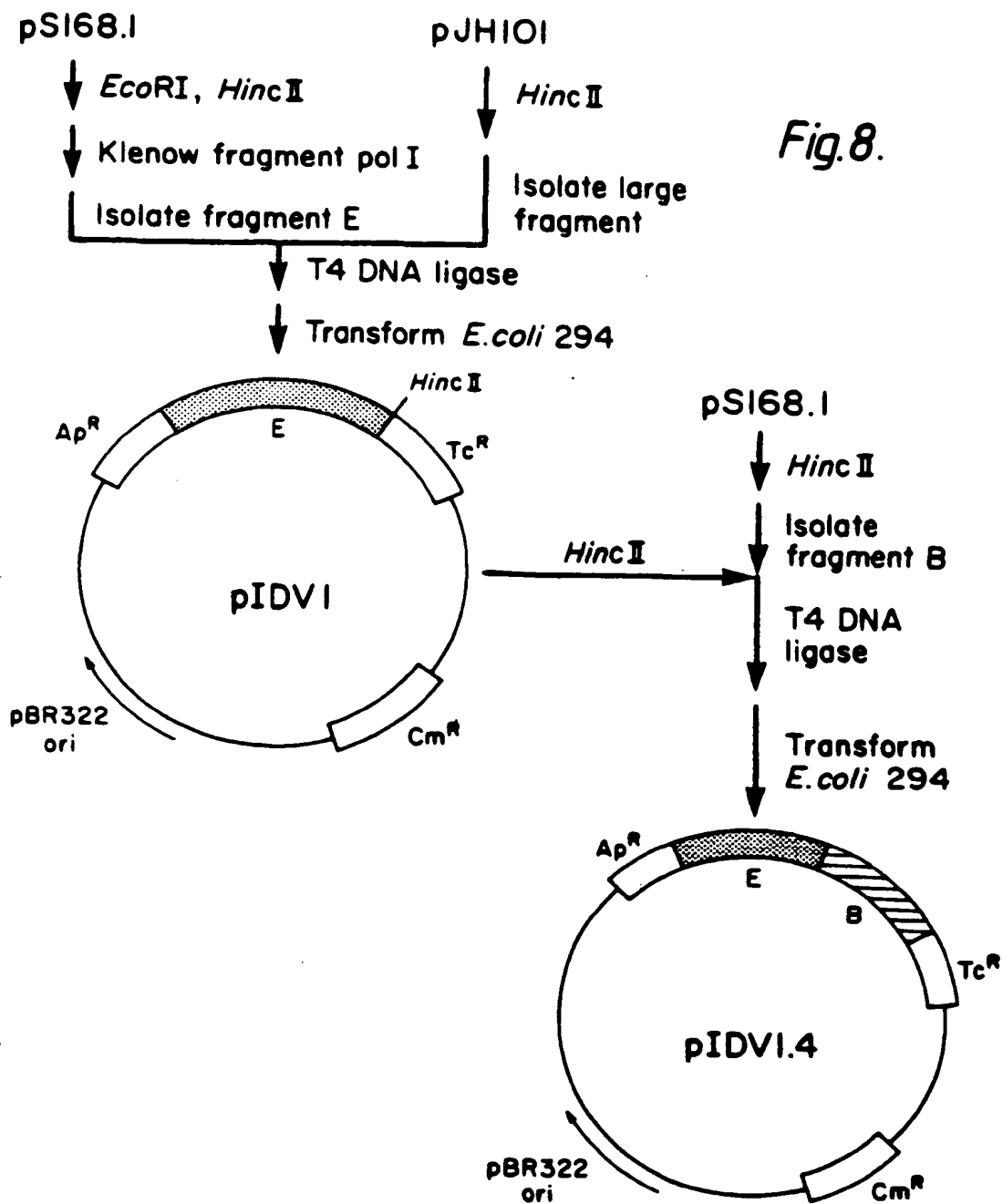


Fig.9.

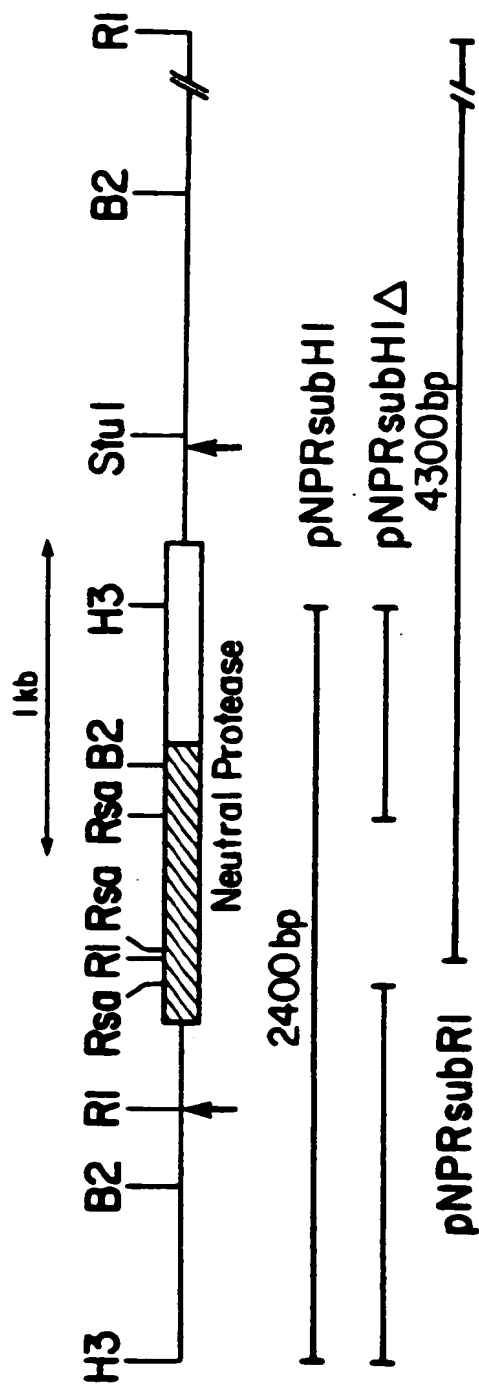


Fig. 10.

[illegible]

Fig.11.

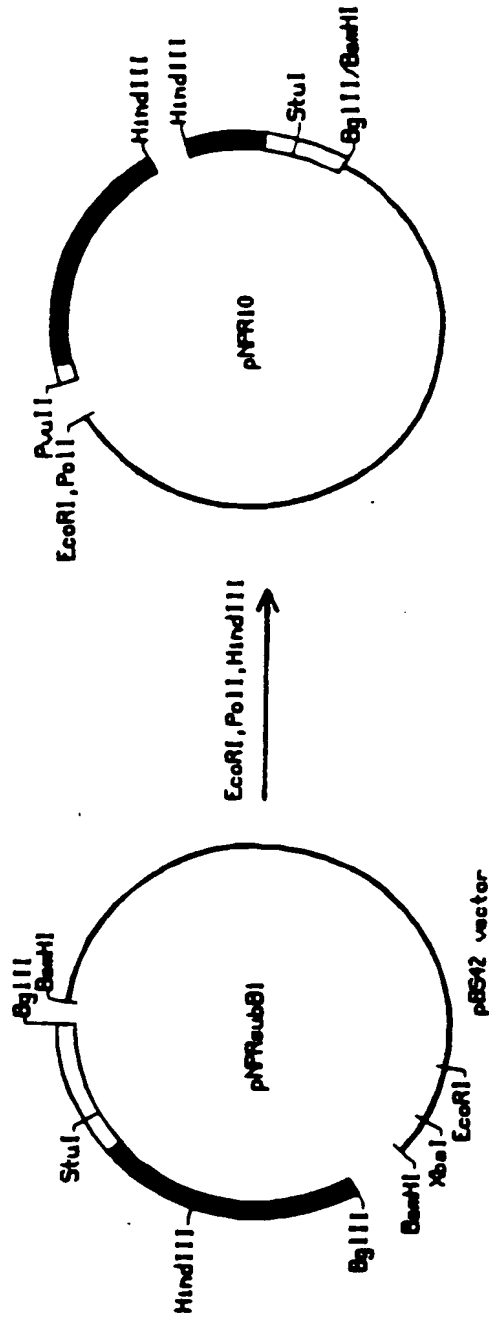


Fig.12.

	codon:	220	222	230
Wild type amino acid sequence:		Ala	Tyr Asn Gly Thr Ser Met Ala Ser Pro His Val Ala Gly Ala Ala	
1. Wild type DNA sequence:		5'-GCG TAC AAC GGT ACG TCA ATG GCA TCT CCG CAC GTT GCC GGA GCG GCT-3'		
		3'-CGC ATG TTG CCA TGC AGT TAC CGT AGA GGC GTG CAA CGG CCT CGC CGA-5'		
2. Δp222 DNA sequence:		5'-GCG TAC AAC GGT <u>ACC TCA</u> -----CG CAC <u>GCT GCA</u> GGA GCG GCT-3'		
		3'-CGC ATG TTG CCA TGG AGT GC GTG CGA CGT CCT CGC CGA-5'		
		KpnI	PstI	
3. Δp222 cut with KpnI and PstI:		5'-GCG TAC AAC GGT AC		* pGGA GCG GCT-3'
		3'-CGC ATG TTG Cp		A CGT CCT CGC CGA-5'
4. cut Δp222 ligated with oligo-nucleotide pools:			***	*
		5'-GCG TAC AAC GGT ACG TCA MNM GCA TCT CCG CAC GTT GCA GGA GCG GCT-3'		
		3'-CGC ATG TTG CCA TGC AGT MNM CGT AGA GGC GTG CAA CGT CCT CGC CGA-5'		

Fig.13.

Wild type amino acid sequence:	thr ser gly ser ser thr var gly tyr pro gly
1. Wild type DNA sequence:	5' ACT TCC GGC AGC TCA AGC ACA GJC GGC TAC CCT GGT 3' 3' TCA AGG CCG TCG AGT TCG TGT CAG CCG ATG CGA CCA 5'
2. $\Delta p166$	<div> <div>★</div> <div>5' ACT TCC GGC AGC TCA A</div> <div>3' TGA AGG CCC TCG AGT T</div> </div> <div> <div>★</div> <div>C CCG GGT 3'</div> <div>G GGC CCA 5'</div> </div>
3. $\Delta p166$ cut with SacI and XmaIII	<div> <div>★</div> <div>5' ACT TCC GGC AGC T</div> <div>3' TGA AGG CCCp</div> </div> <div> <div>★</div> <div>pCCG GGT 3'</div> <div>CA 5'</div> </div>
4. Cut $\Delta p166$ ligated with oligonucleotide pools	<div> <div>★</div> <div>5' ACT TCC GGC AGC TCA ACC ACG GTC NNN TAT CCG GGT 3'</div> <div>3' TGA AGG CCC TCG AGT TCG TGT CAG NNN ATA GGC CCA 5'</div> </div>
Mutagenesis primer 37mer	5' AA GGC ACT TCC GGC AGC TCA ACC CCG GTA AA TAC CCT 3'

OXIDATIVE STABILITY OF THE CYS-222
AND ALA-222 MUTANTS

Fig. 14.

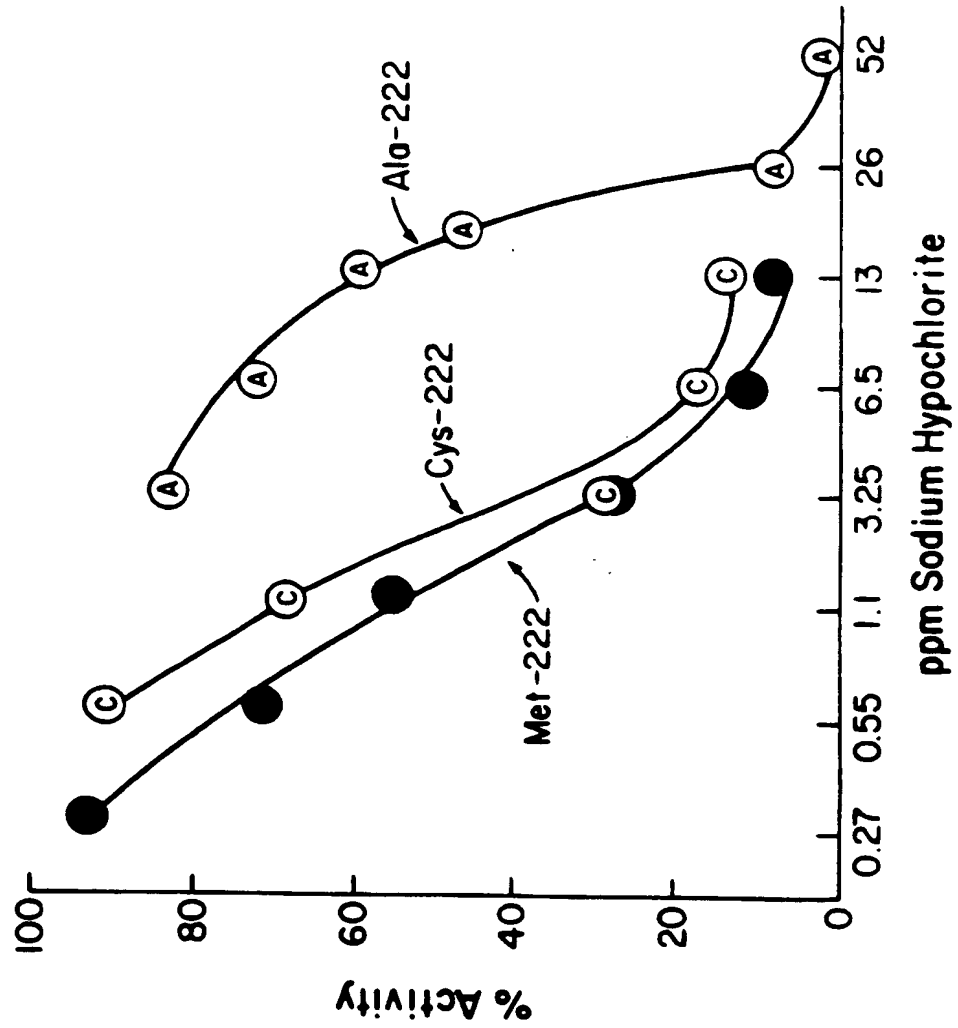


Fig.15.

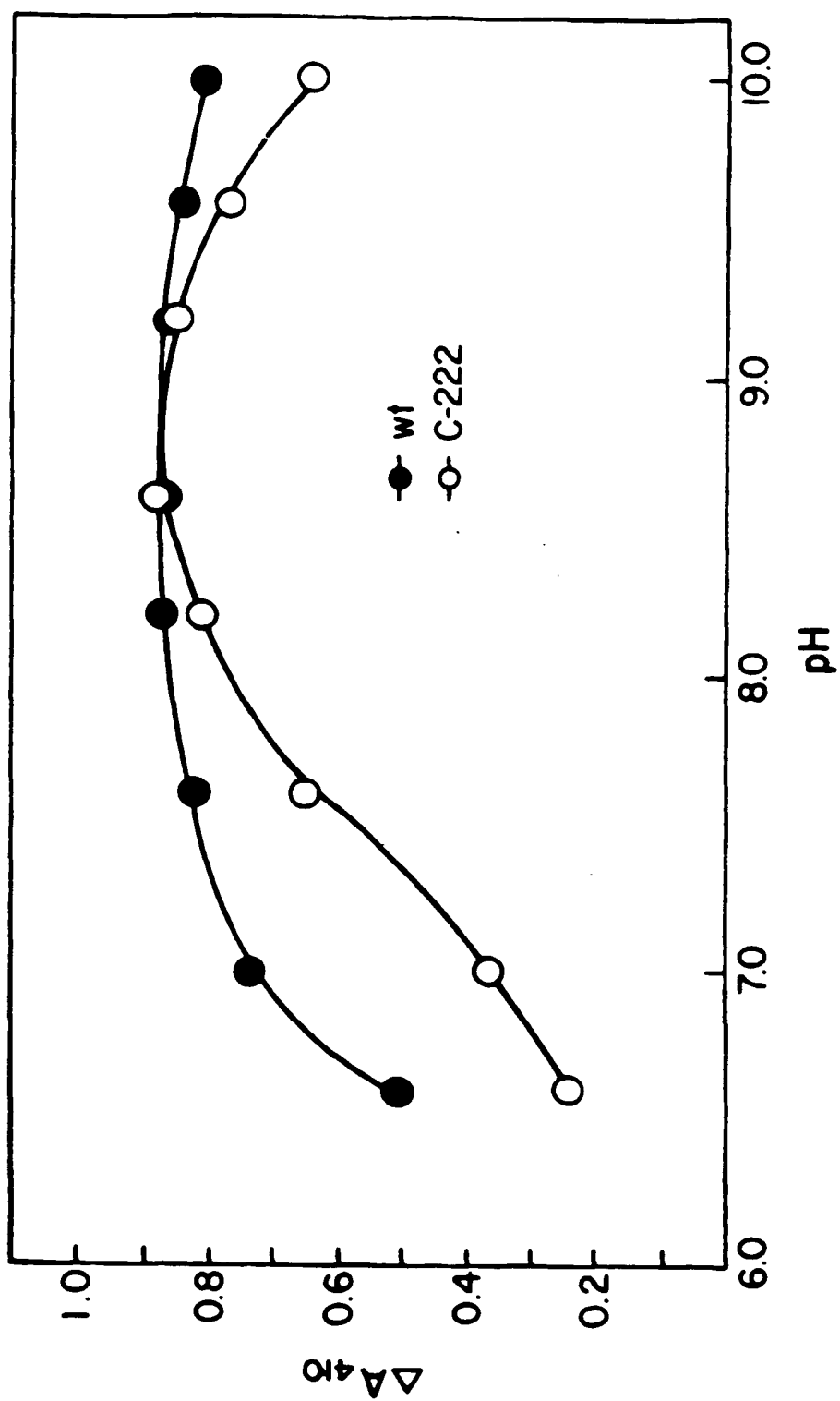


Fig.16.**G-169 Saturation Mutagenesis**

	codon:	162	169	173
Wild type amino acid sequence:		ser ser thr val gly tyr pro gly lys tyr pro ser		
1. Wild type DNA sequence:		5'-TCA AGC ACA GTG GGC TAC CCT GGT AAA TAC CCT TCT-3'		
		3'-AGT TCG TGT CAC CCG ATG GGA CCA TTT ATG GGA AGA-5'		
2. Δp169 DNA sequence:		5'-TCA AGC ACA GTG GGC TAC CCT-----GA TAT CCT TCT-3'		
		3'-AGT TCG TGT CAC CCC ATG GGA-----CT ATA GGA AGA-5'		
			KpnI	EcoRV
3. Δp169 cut with KpnI and EcoRV:		5'-TAC AGC ACA GTC GGG TAC		★ PAT CCT TCT-3'
		3'-AGT TCG TGT CAC CCP		TA GGA AGA-5'
4. cut Δp169 ligated with oligo-nucleotide pools:		5'-TAC AGC ACA GTG GGC TAC CCT <u>NNN AAA</u> TAT CCT TGT-5'		★
		3'-AGT TCG TGT CAC CCC <u>ATG GGA NNN</u> TTT ATA GGA AGA-3'		
Mutagenesis primer for Δp169		5'-AAG CAC AGT GGG GTA CCC TGA TAT CCT TCT GTC A-3'		

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